Monprene® OM-19370 NAT (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

Thursday, April 2, 2026

General Information

Product Description

Monprene OM-19370 NAT is part of a series of adhesion-modified thermoplastic elastomers (available from 30 to 70 Shore A) designed for over-molding (insert and multi-shot) and co-extrusion onto polystyrene, including general-purpose PS (GPPS), high-impact PS (HIPS), and their blends. These materials exhibit dry haptics and are well suited for grips and other soft-touch parts. Monprene OM-19370 NAT is REACH-SVHC and RoHS compliant and offers several benefits including superior adhesion onto polystyrene and easy molding with a wide processing window.

General

Material Status	• Preliminary Data		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Bondability • BPA Free • Chemical Resistant • Conformable • Ductile • Excellent Processability	• Filled • Good Colorability • Good Flexibility • Good Flow • Good Impact Resistance • Good Moldability	• Halogen Free • High Elasticity • Medium Density • Medium Hardness • Soft
Uses	• Bonding • Consumer Applications • Flexible Grips	• Household Goods • Housings • Industrial Applications	• Overmolding • Soft Touch Applications
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Natural Color	• Opaque
Forms	• Pellets		
Processing Method	• Injection Molding	• Multi Injection Molding	

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.15		ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	1.0	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Stress [2] (100% Strain)	230	psi	ASTM D412
Tensile Strength [2] (Break)	1400	psi	ASTM D412
Tensile Elongation [2] (Break)	650	%	ASTM D412
Tear Strength [2]	220	lbf/in	ASTM D624
Compression Set [3] (73°F, 22 hr)	30	%	ASTM D395B
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness			ASTM D2240
Shore A, 1 sec, Injection Molded	72		
Shore A, 5 sec, Injection Molded	70		
Additional Information	**Nominal Value**	**Unit**	
Adhesion to HIPS			
Adhesion to PS			

Revision Date: 6/15/2021

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	320 to 350	°F
Middle Temperature	340 to 370	°F
Front Temperature	360 to 390	°F
Nozzle Temperature	370 to 410	°F
Processing (Melt) Temp	370 to 410	°F
Mold Temperature	60 to 90	°F
Injection Pressure	200 to 1000	psi
Injection Rate	Fast	
Back Pressure	25.0 to 100	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

For any overmolding process it is recommended that the process temperatures for the TPE material be set at least 50°F (10°C)higher than the melt temperature of the substrate material.

Notes

[1] Typical properties: these are not to be construed as specifications.

[2] Die C, 20 in/min

[3] Type 1

Teknor Apex Company
Corporate Headquarters

In U.S. for Vinyls, TPEs, Colorants,

Engineered Thermoplastics (Chem Polymer)
505 Central Avenue
Pawtucket, Rhode Island 02861 U.S.

Phone: 401-725-8000
Fax: 401-725-8095
Toll Free (U.S. only) 800-556-3864

www.teknorapex.com
info@teknorapex.com

Teknor Apex B.V.

Brightlands Chemelot Campus Umonderbaan 22
6167 RD Geleen, Netherlands

Phone: +31 46 7020 950
Fax: +31 46 7020 990

www.teknorapex.com
tpe@teknorapex.com

Teknor Apex (Suzhou) Advanced Polymer Compounds Co. Pte. Ltd.

No. 78 Ping Sheng Road

Suzhou Industrial Park
Jiangsu, China 215126

Phone: (86) 512-6287-1550
Fax: (86) 512-6288-8371

www.teknorapex.com
infotaap@teknoapex.com

Teknor Apex Asia Pacific PTE. LTD.

41 Shipyard Road

Singapore 628134

Phone: (65) 6265-2544
Fax: (65) 6265-1821

www.teknorapex.com
infotaap@teknorapex.com

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