reSound™ R DY 7810-801 C 30A Natural

Thermoplastic Elastomer

Key Characteristics

Product Description	
reSound™ R DY 7810-801 C 30A Natural is a specialty post-consumer-recycled (PCR) based thermoplastic elastomer material with 9% recycled content. The compound is designed for consumer applications and formulated based on hydrogenated styrenic block copolymer (SEBS).	

General	
Material Status	• Commercial: Active
Regional Availability	• Asia Pacific
Recycled Content	• Post-Consumer (PCR), 9.0%
Features	• Specialty Grade
Uses	• Consumer Applications • Overmolding
RoHS Compliance	• RoHS Compliant
Appearance	• Translucent
Forms	• Pellets
Processing Method	• Injection Molding

Technical Properties [1]

Physical	Dry	Conditioned	Unit	Test Method
Density / Specific Gravity	0.880	0.880		ASTM D792
Elastomers	**Dry**	**Conditioned**	**Unit**	**Test Method**
Tensile Strength [2, 3] (Break, 73°F (23°C))	653 (4.50)	653 (4.50)	psi (MPa)	ASTM D412
Tensile Elongation [2, 3] (Break, 73°F (23°C))	900	900	%	ASTM D412
Hardness	**Dry**	**Conditioned**	**Unit**	**Test Method**
Durometer Hardness (Shore A, 10 sec)	28	28		ASTM D2240
Fill Analysis	**Dry**	**Conditioned**	**Unit**	**Test Method**
Apparent Viscosity				ASTM D3835
392°F (200°C), 11200 sec^-1	5.30	5.30	Pa·s	

Processing Information

Injection	Dry (English)	Dry (SI)
Rear Temperature	331 to 370 °F	166 to 188 °C
Middle Temperature	351 to 379 °F	177 to 193 °C
Front Temperature	370 to 440 °F	188 to 227 °C
Nozzle Temperature	360 to 421 °F	182 to 216 °C
Mold Temperature	61 to 100 °F	16 to 38 °C

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Injection Notes

Purge thoroughly before and after use of this product with a low flow (0.5 - 2.5 MFR) polyethylene (PE) or polypropylene (PP).

Generally, the barrel should be emptied if it is idle for periods of 8 - 10 minutes or longer.

Drying is not Required

Notes

[1] Typical values are not to be construed as specifications.

[2] Die C

[3] 2 hr

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