ENSOFT TO-620-85A

ENSOFT-T

Product Description : This polyolefin based thermoplastic elastomer (SBS) compound is low mineral filled, high performance and completely recyclable. ENSOFT® series can be processed with conventional thermoplastics machinery

Additive Packages : T / Heat and UV stabilizer
/

Key Features : Ozone and weathering resistance
Rubberlike elasticity in a wide temperature range
Easy colorability with proper MB (PE, PP, etc. based)

Process Method : Injection / multi injection molding

Uses : Industrial applications, house apliances, consumer goods

Revision Date : 01.11.2016

Data Sheet

	Value	Unit	Standard
Physical			
Hardness	85	SHORE A	ISO 868 (3 second)
Density	0,99	gr / cm3	ISO 1183 1-A
Brittleness Point	-40	°C	*
Mechanical			
100% Modulus	4,8	Mpa	ISO 37, DIN 53504
300% Modulus	5,8	Mpa	ISO 37, DIN 53504
Tensile Strength At Break	7,4	Mpa	ISO 37, DIN 53504
Elongation at Break	540	%	ISO 37, DIN 53504
Tear Strength (Perpendicular to flow)	60	kN/m	ISO 34-1
Aging			
Compression Set (72h/23°C)	34	%	ISO 815
Thermal			
Max. Dynamic Service Temperature	70	°C	*
Max. Static Service Temperature	90	°C	*

Environmental Resistance

Ravago Petrokimya Üretim A.S
Main Office : *Merkez Mh. Akar Cad. I - Tower No : 3 Kat : 28-29 Şişli - İstanbul Turkey* ***Tel :*** *+90 262 672 10 50*
Plant : *Akse Mh. Fevzi Çakmak Cad. No : 130 Çayırova - Kocaeli 41420 Turkey* ***Fax :*** *+90 262 672 10 51*

ENPLAST Americas, Inc.
Plant : *616 111th Street, Arlington Texas 76011 - USA* ***Tel :*** *+1 817 635 47 70*

Mail : *info@ravagopetrokimya.com.tr*

www.ravagopetrokimya.com.tr

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Water	Excellent
Drying Condition	
Drying Time(hr)	Not required
Drying Temperature(°C)	Not required
Molding Condition (°C)	
1st Zone (hopper)(°C)	150-160
2nd Zone(°C)	160-170
3rd Zone(°C)	170-180
Nozzle(°C)	185-190
Melt Temperature(°C)	190-200
Mold Temperature(°C)	10-50
Max Allowable Melt Temperature(°C)	230 C

Important Notice;

The above results are obtained from the tests conducted in Ravago Petrokimya laboratories on injection molded ISO samples and cannot be used directly to determine end-use or design specification. Datasheet values represent a statistical average of product properties and they may be subject to change as new information becomes available. Customers and other users should make their own independent determination that the product is suitable for the intended use. Ravago Petrokimya accepts no responsibility for results obtained by the application of this information and disclaims all warranties that might arise in connection with this information.

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