Product information

Brand Name	Product Code	Series
THERMOLAST® K	TP6VCN	AD1/CS

The information provided in this documentation corresponds to our knowledge on the subject at the date of its publication and may be subject to revision from time to time as new knowledge and data becomes known to us. All stated values are typical values observed by us based on limited sample test results and are not a product specification. The responsibility to conduct testing to determine (i) suitability of use for a particular process or end-use applications, (ii) associated interactions with other product components, and (iii) any resulting safety risks remains with the customer and end user.

Please note that, as compound manufacturer, we are generally not aware of the subsequent area of application and the associated interactions with other product components, as well as any resulting safety risks, unless you discuss this with us in advance. For this reason, the use of this compound in safety-relevant applications is not permitted without our prior written consent.

Applications with optimized CS and adhesion to polar thermoplastics, e.g. ABS, PC, PC/ABS and PBT

Processing Method
Injection Molding, Extrusion

Color / RAL DESIGN
natural

Manufacturing Site
Germany, Malaysia, United States

Availability
Globally

Typical applications
- Seals
- Function and design elements
- Cable clips
- Bumpers
- Grommets
- Soft touch surface (thumb wheels, push buttons, switches)

Material advantages
- Adhesion to PC, ABS, PC/ABS, ASA, SAN
- Adhesion to PBT
- Optimized compression set
- Optimized mechanical properties

Regulations / Approvals
- 49 CFR §571.302 (FMVSS 302)
- VW 50123
- BMW GS 93042
- Mercedes-Benz DBL 1262
- UL 94 HB

Datasheet

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Product properties	Value	Unit	Standard
Hardness	60	Shore A	DIN ISO 48-4
Density	1.100	g/cm3	DIN EN ISO 1183-1
Tensile Strength[1]	6.0	MPa	DIN 53504/ISO 37
Elongation at Break[1]	550	%	DIN 53504/ISO 37
Tear Resistance	15.0	N/mm	DIN ISO 34-1 Method B (b) (Graves)
CS 72 h/23 °C	21	%	DIN ISO 815-1 Method A
CS 24 h/70 °C	45	%	DIN ISO 815-1 Method A
CS 24 h/100 °C	67	%	DIN ISO 815-1 Method A
Adhesion to ABS[2]	6.0 (D)	N/mm	DIN ISO 813-2
Adhesion to PC[2]	5.5 (D)	N/mm	DIN ISO 813-2
Adhesion to PC/ABS[2]	6.0 (D)	N/mm	DIN ISO 813-2
Short term temperature stability under stress -40°C up to	80	°C	KRAIBURG TPE test method
Short term temperature stability without stress -40°C up to	135	°C	KRAIBURG TPE test method
Long term temperature stability without stress from -40°C up to	110	°C	KRAIBURG TPE test method

[1]Deviating from ISO 37 standard test piece S2 is tested with a traverse speed of 200 mm/min.
[2]The adhesion quality depends on mold design, product geometry and process parameters.
All values published in this data sheet are rounded average values.
* Regulations a compound complies with and approvals granted are displayed here. Please note: All regulations and approvals for all compounds of a series are collectively shown in the overview of the respective product series, i.e. not all regulations and approvals shown in the overview apply to each individual compound.

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The shelf life of the TPE granules is 24 months from delivery if storage instructions are observed and the product is stored in the unopened original KRAIBURG TPE packaging. Store in dry conditions at room temperature (below 40 °C) away from heat sources and direct sunlight! Contact with nitrogen oxides must be avoided during storage!

For further information and individual custom solutions please contact our customer service.

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