Product information

Brand Name
THERMOLAST® K

Product Code
TC6HFZ

The information provided in this documentation corresponds to our knowledge on the subject at the date of its publication and may be subject to revision from time to time as new knowledge and data becomes known to us. All stated values are typical values observed by us based on limited sample test results and are not a product specification. The responsibility to conduct testing to determine (i) suitability of use for a particular process or end-use applications, (ii) associated interactions with other product components, and (iii) any resulting safety risks remains with the customer and end user.

Please note that, as compound manufacturer, we are generally not aware of the subsequent area of application and the associated interactions with other product components, as well as any resulting safety risks, unless you discuss this with us in advance. For this reason, the use of this compound in safety-relevant applications is not permitted without our prior written consent.

Applications with long flow paths as well as requirements for UV resistance and surface quality; adhesion to PP

Processing Method
Injection Molding

Availability
globally

Color / RAL DESIGN
black

Typical applications
- Water deflectors
- Static window encapsulations
- Roof railing underlays
- Cowls gaskets
- Air guide elements

Material advantages
- Weather resistant, suitable for automotive exterior
- Optimized flow properties
- Surface mapping
- Adhesion to PP
- In-process recycling possible
- Low mold cavity pressure

Regulations / Approvals
- DIN 75201-B - Fogging
- VDA 270 B3 - Odor
- 49 CFR §571.302 (FMVSS 302)
- PV 3930 Florida (1 year)
- PV 3930 Florida (2 years)
- PV 3929 Kalahari (1 year)
- PV 3929 Kalahari (2 years)
- Outdoor Weathering Florida 24 month SAE J1976
- Outdoor Weathering Arizona 24 month SAE J1976
- VW 50123
- BMW GS 93042
- Mercedes-Benz DBL 1262
- PSA B62 0300
- Renault 03-10-104
- Ford WSS-M2D517
- GM GMW 16233

The shelf life of the TPE granules is 24 months from delivery if storage instructions are observed and the product is stored in the unopened original KRAIBURG TPE packaging. Store in dry conditions at room temperature (below 40 °C) away from heat sources and direct sunlight! Contact with nitrogen oxides must be avoided during storage!

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Datasheet

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Product properties	Value	Unit	Standard
Hardness	60	Shore A	DIN ISO 48-4
Density	1.030	g/cm3	DIN EN ISO 1183-1
Tensile Strength[1]	5.0	MPa	DIN 53504/ISO 37
Elongation at Break[1]	680	%	DIN 53504/ISO 37
Tear Resistance	14.0	N/mm	DIN ISO 34-1 Method B (b) (Graves)
Flow Spiral [760 bar, 200 °C]	110.0	cm	DSOP Lab 2032

[1]Deviating from ISO 37 standard test piece S2 is tested with a traverse speed of 200 mm/min.

A detailed suitability test of the component design is required for use in sealing applications. This material is not recommended for use in dynamic sealing applications.

All values published in this data sheet are rounded average values.

* Regulations a compound complies with and approvals granted are displayed here. Please note: All regulations and approvals for all compounds of a series are collectively shown in the overview of the respective product series, i.e. not all regulations and approvals shown in the overview apply to each individual compound.

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For further information and individual custom solutions please contact our customer service.

WALDKRAIBURG - GERMANY
KRAIBURG TPE GMBH & CO. KG
info@kraiburg-tpe.com
+49 8638 9810-0

SELANGOR / KUALA LUMPUR - MALAYSIA
KRAIBURG TPE TECHNOLOGY (M) SDN.BHD.
info-asia@kraiburg-tpe.com
+60 3 9545 6393

BUFORD, GA - UNITED STATES
KRAIBURG TPE CORPORATION
info-america@kraiburg-tpe.com
+1 678 584-5020

WhatsApp Support
+49 172 8533045