ENSOFT SO-160-50A

ENSOFT-S

Product Description :	This polyolefin based thermoplastic elastomer (SEBS) compound is produced high mineral filled and completely recyclable. ENSOFT® series can be processed with conventional thermoplastics machinery.
Additive Packages :	T / Heat and UV stabilizer /
Key Features :	Excellent ozone, UV and weathering resistance Rubberlike elasticity in a wide temperature range Easy colorability with proper MB (PE, PP, etc. based)
Process Method :	Injection/multi injection molding
Uses :	Industrial applications, automotive, personal care, toys, consumer goods, home&kitchen appliances
Revision Date :	01.06.2015

	Value	Unit	Standard
Physical			
Hardness	50	SHORE A	ISO 868 (3 second)
Density	1,18	gr / cm3	ISO 1183 1-A
Brittleness Point	-55	°C	*
Mechanical			
100% Modulus	1,3	Mpa	ISO 37, DIN 53504
300% Modulus	2,2	Mpa	ISO 37, DIN 53504
Tensile Strength At Break	4,5	Mpa	ISO 37, DIN 53504
Elongation at Break	640	%	ISO 37, DIN 53504
Tear Strength (Perpendicular to flow)	25	kN/m	ISO 34-1
Aging			
Compression Set (72h/23°C)	15	%	ASTM D 395-89-B
Compression Set (22h/70°C)	45	%	ASTM D 395-89-B
Thermal			
Max. Dynamic Service Temperature	90	°C	*
Max. Static Service Temperature	110	°C	*

Resistance

Data Sheet

Ravago Petrokimya Üretim A.S

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Ozone	Excellent
Water	Excellent
Alcohol	Excellent
Olive Oil	Fair
Sulphuric Acid	Good
Detergent	Good

Drying Condition

Drying Time(hr)	Not required
Drying Temperature(C)	Not required

Molding Condition

Barrel Rear	150-160
Barrel Center	160-170
Barrel Front	170-180
Nozzle	185-190
Melt Temperature	190-200
Mould Temperature	10-50
Max Allowable Melt Temperature	250 C

Important Notice;

The above results are obtained from the tests conducted in Enplast laboratories on injection molded ISO samples and cannot be used directly to determine end-use or design specification. Datasheet values represent a statistical average of product properties and they may be subject to change as new information becomes available. Customers and other users should make their own independent determination that the product is suitable for the intended use. ENPLAST accepts no responsibility for results obtained by the application of this information and disclaims all warranties that might arise in connection with this information.

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