Monprene® SP-14280 NAT XRD1 (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

Friday, April 3, 2026

General Information

Product Description

Monprene SP-14280 NAT XRD1 available in NAT and colors, is a high performance thermoplastic elastomer designed for a variety of consumer product applications requiring a soft, rubber-like feel. Monprene SP-14280 NAT XRD1 is a low density, high hardness grade that is suitable for injection molding.

General			
Material Status	• Preliminary Data		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Abrasion Resistant • Chlorine Resistant • Fatigue Resistant • Good Colorability	• Good Flexibility • Good Flow • Good Tear Strength • High Hardness	• Low Density • Sunlight Resistant
Uses	• Rubber Replacement	• Sporting Goods	• Water Sports Equipment
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Natural Color	• Translucent
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.892		ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	25	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength (Break)	2180	psi	ASTM D412
Tensile Elongation (Break)	600	%	ASTM D412
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness			ASTM D2240
Shore A, 1 sec, Injection Molded	77		
Shore A, 5 sec, Injection Molded	75		

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	380 to 420	°F
Middle Temperature	380 to 420	°F
Front Temperature	380 to 446	°F
Nozzle Temperature	380 to 446	°F
Processing (Melt) Temp	380 to 446	°F
Mold Temperature	60 to 90	°F
Injection Pressure	200 to 1000	psi

Revision Date: 6/25/2025

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Injection	Nominal Value	Unit
Injection Rate	Moderate-Fast	
Back Pressure	25.0 to 50.0	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Notes

[1] Typical properties: these are not to be construed as specifications.

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