OnFlex™ S KE 70A-3E1726 SO10

Thermoplastic Elastomer

Key Characteristics

Product Description
OnFlex™-S KE thermoplastic elastomer compounds are based on hydrogenated styrenic block copolymers. This range of compounds are specially compatabilized to provide excellent adhesion to a variety polar substrates including PC, ABS, PC/ABS, ASA and PVC. OnFlex-S KE compounds can be processed by 2K molding or overmoulding, insert moulding or co-extrusion. In addition to this OnFlex-S KE compounds are formulated to provide good compression set performance, even at elevated temperatures, good processability, a wide hardness range, low temperature flexibility, good scratch resistance, good colourability and surface appearance, and excellent mechanical properties. UV protected.

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Good Adhesion • Good Mold Release	• Good Scratch Resistance • UV Resistant	
Uses	• Automotive Applications • Consumer Applications	• Industrial Applications • Overmolding	• Power/Other Tools
RoHS Compliance	• RoHS Compliant		
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Coextrusion	• Multi Injection Molding	

Technical Properties [1]

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	1.14 g/cm³	1.14 g/cm³	ISO 1183
Elastomers	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Tensile Stress (100% Strain)	435 psi	3.00 MPa	ISO 37
Tensile Stress (300% Strain)	841 psi	5.80 MPa	ISO 37
Tensile Stress (Break)	1640 psi	11.3 MPa	ISO 37
Tensile Elongation (Break)	500 %	500 %	ISO 37
Compression Set			ISO 815
73°F (23°C), 72 hr	29 %	29 %	
158°F (70°C), 22 hr	50 %	50 %	
212°F (100°C), 22 hr	73 %	73 %	
Hardness	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Shore Hardness (Shore A, 10 sec)	70	70	ISO 48-4
Additional Information	**Typical Value (English)**	**Typical Value (SI)**	
Generic Material Type	Styrenic Thermoplastic Elastomer (TES)	Styrenic Thermoplastic Elastomer (TES)	

Properties are measured using injection molded plaques. Compression Set values are for parts annealed for 24 hours at 100°C.

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Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	212 °F	100 °C
Drying Time	2.0 hr	2.0 hr
Processing (Melt) Temp	392 to 446 °F	200 to 230 °C
Mold Temperature	68 to 104 °F	20 to 40 °C
Injection Rate	Slow-Moderate	Slow-Moderate

Notes

[1] Typical values are not to be construed as specifications.

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