Telcar® TL-4200-55UV

Teknor Apex Company - Thermoplastic Elastomer

Tuesday, April 7, 2026

General Information

Product Description

Telcar TL-4200-55UV is a UV resistant thermoplastic elastomer designed for the industrial market. Telcar TL-4200-55UV is a medium hardness, low density, ROHS compliant grade suitable for injection molding.

General			
Material Status	• Commercial: Active		
Availability	• North America		
Features	• Bondability • Filled • Good Colorability • Good Mold Release • Good Moldability	• Good Processability • Light Stabilized • Low Density • Low Flow • Low Specific Gravity	• Lubricated • Medium Hardness • Slip
Uses	• General Purpose	• Industrial Applications	
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Natural Color	• Translucent
Forms	• Pellets		

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.910		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	1.0	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Stress [2]			ASTM D412
Across Flow : 100% Strain	258	psi	
Flow : 100% Strain	598	psi	
Tensile Stress - Across Flow [2] (300% Strain)	412	psi	ASTM D412
Tensile Strength [2]			ASTM D412
Across Flow : Break	1020	psi	
Flow : Break	649	psi	
Tensile Elongation [2]			ASTM D412
Across Flow : Break	720	%	
Flow : Break	170	%	
Tear Strength [2]			ASTM D624
Across Flow	164	lbf/in	
Flow	124	lbf/in	
Compression Set [3]			ASTM D395B
73°F, 22 hr	22	%	
158°F, 22 hr	39	%	
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness			ASTM D2240
Shore A, 1 sec	58		
Shore A, 5 sec	55		

Revision Date: 8/23/2019

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	340 to 380	°F
Middle Temperature	350 to 390	°F
Front Temperature	360 to 400	°F
Nozzle Temperature	370 to 410	°F
Processing (Melt) Temp	370 to 410	°F
Mold Temperature	77 to 150	°F
Injection Pressure	200 to 1000	psi
Injection Rate	Moderate-Fast	
Back Pressure	25.0 to 50.0	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Notes

[1] Typical properties: these are not to be construed as specifications.

[2] Die C, 20 in/min

[3] Type 1

Teknor Apex Company
Corporate Headquarters

In U.S. for Vinyls, TPEs, Colorants, Engineered Thermoplastics (Chem Polymer)
505 Central Avenue
Pawtucket, Rhode Island 02861 U.S.

Phone: 401-725-8000
Fax: 401-725-8095
Toll Free (U.S. only) 800-556-3864

www.teknorapex.com
info@teknorapex.com

Teknor Apex B.V.

Brightlands Chemelot Campus Umonderbaan 22
6167 RD Geleen, Netherlands

Phone: +31 46 7020 950
Fax: +31 46 7020 990

www.teknorapex.com
tpe@teknorapex.com

Teknor Apex (Suzhou) Advanced Polymer Compounds Co. Pte. Ltd.

No. 78 Ping Sheng Road
Suzhou Industrial Park
Jiangsu, China 215126

Phone: (86) 512-6287-1550
Fax: (86) 512-6288-8371

www.teknorapex.com
infotaap@teknoapex.com

Teknor Apex Asia Pacific PTE. LTD.

41 Shipyard Road
Singapore 628134

Phone: (65) 6265-2544
Fax: (65) 6265-1821

www.teknorapex.com
infotaap@teknorapex.com

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