Medalist® MD-30055 AP CLR XRD1 (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

Wednesday, April 1, 2026

General Information

Product Description

Medalist MD-30055 CLR XRD1 is a high performance thermoplastic elastomer specifically designed for overmolding and multi-shot molding applications in the healthcare/medical segment. Medalist MD-30055 CLR XRD1 is a low hardness, low density, halogen-free, clear grade that bonds well to PC.

General			
Material Status	• Preliminary Data		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Abrasion Resistant • Bondability • Excellent Processability • Good Adhesion	• Good Colorability • Good Sterilizability • Halogen Free • High Clarity	• High Flow • Low Density • Low Hardness • Resilient
Uses	• Bonding • Dental Applications • Diaphragms • Disposable Hospital Goods	• Hospital Goods • Hypodermic Syringe Parts • Lenses • Medical/Healthcare Applications	• Overmolding • Rubber Replacement • Soft Touch Applications
Agency Ratings	• ISO 10993-5	• ISO 13485	
RoHS Compliance	• RoHS Compliant		
Appearance	• Clear/Transparent	• Colors Available	• Natural Color
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.902		ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	10	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength [2] (Break)	943	psi	ASTM D412
Tensile Elongation [2] (Break)	650	%	ASTM D412
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness			ASTM D2240
Shore A, 1 sec, Injection Molded	56		
Shore A, 5 sec, Injection Molded	54		
Additional Information	**Nominal Value**	**Unit**	
Adhesion to PC			

Legal Statement

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	300 to 360	°F
Middle Temperature	300 to 360	°F
Front Temperature	340 to 380	°F
Nozzle Temperature	340 to 380	°F
Processing (Melt) Temp	360 to 390	°F
Mold Temperature	60 to 90	°F
Screw Speed	50 to 100	rpm
Cushion	0.140 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Notes

[1] Typical properties: these are not to be construed as specifications.

[2] Die C, 20 in/min

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