Monprene® CP-11150 (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

Wednesday, April 1, 2026

General Information

Product Description

The Monprene CP-11100 High Density Series of thermoplastic elastomer compounds, available in NAT or colors, from 40 to 90 Shore A, are designed specifically for consumer product applications requiring a soft, rubber-like feel. Monprene CP-11150 is a medium hardness, high density, filled grade that is suitable for injection molding.

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Chemical Resistant • Filled • General Purpose • Good Adhesion	• Good Colorability • Good Flexibility • Good Processability • High Density	• High Specific Gravity • Medium Hardness
Uses	• Appliances • Consumer Applications • Flexible Grips • Furniture • Handles • Household Goods	• Knobs • Personal Care • Rubber Replacement • Safety Equipment • Soft Touch Applications • Sporting Goods	• Stationary Supplies • Toys • Water Sports Equipment • Writing Instruments
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Opaque	
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.15		ISO 1183
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Stress - Across Flow (100% Strain)	145	psi	ISO 37
Tensile Stress - Across Flow (Break)	1250	psi	ISO 37
Tensile Elongation - Across Flow (Break)	900	%	ISO 37
Tear Strength [2]			ISO 34-1
Across Flow	108	lbf/in	
Flow	126	lbf/in	
Compression Set [3] (158°F, 22 hr)	28	%	ISO 815
Hardness	**Nominal Value**	**Unit**	**Test Method**
Shore Hardness (Shore A, 5 sec)	50		ISO 868
Additional Information	**Nominal Value**	**Unit**	**Test Method**
Apparent Shear Viscosity - Capillary, @ 206/s (392°F)	207	Pa·s	ASTM D3835

Legal Statement

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. All products are sold upon condition that purchasers shall make their own tests to determine the suitability of such products for their particular purposes and uses and purchaser assumes all risks and liability for the results of use of the products, including use in accordance with seller's recommendations. Nothing in this bulletin constitutes permission or a recommendation to practice or use any invention covered by any patent owned by this company or others. There is no warranty of merchantability and there are no other warranties for the products described. For detailed Product Stewardship information, please contact us. Any product of Teknor Apex, including product names, shall not be used or tested in medical or food contact applications without the prior written acknowledgement of Teknor Apex as to the intended use. Please note that some products may not be available in one or more countries.

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	320 to 350	°F
Middle Temperature	360 to 400	°F
Front Temperature	380 to 420	°F
Nozzle Temperature	360 to 440	°F
Processing (Melt) Temp	360 to 440	°F
Mold Temperature	80 to 120	°F
Injection Rate	Moderate-Fast	
Back Pressure	25.0 to 100	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 0.500	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Notes

[1] Typical properties: these are not to be construed as specifications.

[2] Method Ba, Angle (Unnicked)

[3] Type A

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