Versaflex™ MD6760N US

Thermoplastic Elastomer

Key Characteristics

Product Description			
Versaflex™ PF MD6760 N is a compound designed for the adhesive layer of protective films.			
General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
RoHS Compliance	• RoHS Compliant		
Appearance	• Translucent		
Forms	• Pellets		
Processing Method	• Extrusion		

Technical Properties [1]

Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness [2]			ASTM D2240
Shore A, 10 sec, 73°F (23°C)	29	29	
Fill Analysis	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Apparent Viscosity			ASTM D3835
392°F (200°C), 11200 sec^-1	17.5 Pa·s	17.5 Pa·s	

Processing Information

Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	375 to 460 °F	191 to 238 °C
Die Temperature	375 to 460 °F	191 to 238 °C

Extrusion Notes

Purge thoroughly before and after use of this product with a low flow (0.5 - 2.5 MFR) polyethylene (PE) or polypropylene (PP).

Drying is not Required.

Screw Speed = 100-700 RPM

Notes

[1] Typical values are not to be construed as specifications.

[2] 2 hr

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CONTACT INFORMATION

North America
Avon Lake, United States
33587 Walker Road
Avon Lake, OH, United States , 44012
+1 440 930 1000
+1 844 4AVIENT

South America
Sao Paulo, Brazil
Av. Francisco Nakasato, 1700
13295-000 Itupeva
Sao Paulo, Brazil
+55 11 4593 9200

Asia
Shanghai, China
2F, Block C
200 Jinsu Road
Pudong, 201206
Shanghai, China
+86 (0) 21 6028 4888

Europe
Pommerloch, Luxembourg
19 Route de Bastogne
Pommerloch, Luxembourg , L-9638
+352 269 050 35

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