Dynalloy™ OBC 8100-N75

Thermoplastic Elastomer

Key Characteristics

Product Description

Dynalloy™ OBC8100-N75 is a TPE developed utilizing the unique rubber properties of Dow INFUSE™ Olefin Block Copolymers. The 8100 Series has been specifically developed for applications requiring the TPE to be in direct contact with food.

New Product. Commercial specifications have not been established.

- Adhesion to Polypropylene, Low Density Polyethylene
- Direct Food Contact
- Enhanced Flow Properties
- Excellent Colorability

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Food Contact Acceptable	• Good Colorability	• Good Flow
Uses	• Household Goods • Kitchenware	• Non-specific Food Applications • Overmolding	• Soft Touch Applications
Agency Ratings	• BfR Food Contact [1]	• EU 2002/72/EC [2]	• FDA 21 CFR 177.2600 [3]
RoHS Compliance	• RoHS Compliant		
Appearance	• Natural Color		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties [4]

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.02	1.02	ASTM D792
Molding Shrinkage - Flow	6.0E-3 to 0.013 in/in	0.60 to 1.3 %	ASTM D955
Molding Shrinkage - Across Flow	6.0E-3 to 0.013 in/in	0.60 to 1.3 %	ASTM D955
Elastomers	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Tensile Stress [5, 6] (100% Strain, 73°F (23°C))	516 psi	3.56 MPa	ASTM D412
Tensile Stress [5, 6] (300% Strain, 73°F (23°C))	620 psi	4.27 MPa	ASTM D412
Tensile Strength [5, 6] (Break, 73°F (23°C))	816 psi	5.63 MPa	ASTM D412
Tensile Elongation [5, 6] (Break, 73°F (23°C))	690 %	690 %	ASTM D412
Tear Strength	208 lbf/in	36.4 kN/m	ASTM D624
Compression Set (73°F (23°C), 22 hr)	30 %	30 %	ASTM D395B
Hardness	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Durometer Hardness (Shore A, 10 sec)	71	71	ASTM D2240
Fill Analysis	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Apparent Viscosity			ASTM D3835
392°F (200°C), 1340 sec^-1	120 Pa·s	120 Pa·s	
392°F (200°C), 11200 sec^-1	28.1 Pa·s	28.1 Pa·s	

Copyright ©, 2026 Avient Corporation. Avient makes no representations, guarantees, or warranties of any kind with respect to the Information contained in this document about its accuracy, suitability for particular applications, or the results obtained or obtainable using the information. Some of the Information arises from laboratory work with small-scale equipment which may not provide a reliable indication of performance or properties obtained or obtainable on larger-scale equipment. Values reported as “typical” or stated without a range do not state minimum or maximum properties; consult your sales representative for property ranges and min/max specifications. Processing conditions can cause material properties to shift from the values stated in the Information. Avient makes no warranties or guarantees respecting suitability of either Avient’s products or the Information for your process or end-use application. You have the responsibility to conduct full-scale end-product performance testing to determine suitability in your application, and you assume all risk and liability arising from your use of the Information and/or use or handling of any product. Avient MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, either with respect to the Information or products reflected by the Information. This data sheet shall NOT operate as permission, recommendation, or inducement to practice any patented invention without permission of the patent owner.

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Rear Temperature	320 to 370 °F	160 to 188 °C
Middle Temperature	350 to 380 °F	177 to 193 °C
Front Temperature	360 to 410 °F	182 to 210 °C
Nozzle Temperature	380 to 420 °F	193 to 216 °C
Mold Temperature	60 to 80 °F	16 to 27 °C
Back Pressure	0.00 to 100 psi	0.00 to 0.689 MPa
Screw Speed	25 to 100 rpm	25 to 100 rpm

Injection Notes

Color concentrates with polypropylene (PP), ethylene vinyl acetate (EVA), or low density polyethylene (PE) carriers are most suitable for coloring Dynalloy™ OBC 8100-N75. Improved color dispersion can be achieved by using higher melt flow concentrates (with a melt flow from 25 - 40 g/10 min). Typical loadings for color concentrates are 1% to 5% by weight. Concentrates based on PVC should not be used. The final determination of color concentrate suitability should be determined by customer trials.

Purge thoroughly before and after use of this product with a low flow (0.5 - 2.5 MFR) polyethylene (PE) or polypropylene (PP).

Drying is not Required

Injection Speed: 1 to 3 in/sec
1st Stage - Boost Pressure: 175 to 800 psi
2nd Stage - Hold Pressure: 30% of Boost
Hold Time (Thick Part): 3 to 10 sec
Hold Time (Thin Part): 1 to 3 sec

Notes

[1] Please contact GLS Thermoplastic Elastomers for a copy of the BfR compliance letter.

[2] Please contact GLS Thermoplastic Elastomers for a copy of the EU compliance letter.

[3] Please contact GLS Thermoplastic Elastomers for a copy of the FDA compliance letter.

[4] Typical values are not to be construed as specifications.

[5] Die C

[6] 2 hr

CONTACT INFORMATION

North America
Avon Lake, United States
33587 Walker Road
Avon Lake, OH, United States , 44012
+1 440 930 1000
+1 844 4AVIENT

South America
Sao Paulo, Brazil
Av. Francisco Nakasato, 1700
13295-000 Itupeva
Sao Paulo, Brazil
+55 11 4593 9200

Asia
Shanghai, China
2F, Block C
200 Jinsu Road
Pudong, 201206
Shanghai, China
+86 (0) 21 6028 4888

Europe
Pommerloch, Luxembourg
19 Route de Bastogne
Pommerloch, Luxembourg , L-9638
+352 269 050 35

avient.com

Copyright ©, 2026 Avient Corporation. Avient makes no representations, guarantees, or warranties of any kind with respect to the Information contained in this document about its accuracy, suitability for particular applications, or the results obtained or obtainable using the information. Some of the Information arises from laboratory work with small-scale equipment which may not provide a reliable indication of performance or properties obtained or obtainable on larger-scale equipment. Values reported as “typical” or stated without a range do not state minimum or maximum properties; consult your sales representative for property ranges and min/max specifications. Processing conditions can cause material properties to shift from the values stated in the Information. Avient makes no warranties or guarantees respecting suitability of either Avient’s products or the Information for your process or end-use application. You have the responsibility to conduct full-scale end-product performance testing to determine suitability in your application, and you assume all risk and liability arising from your use of the Information and/or use or handling of any product. Avient MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, either with respect to the Information or products reflected by the Information. This data sheet shall NOT operate as permission, recommendation, or inducement to practice any patented invention without permission of the patent owner.