Monprene® IN-15076

Teknor Apex Company - Thermoplastic Elastomer

Wednesday, April 1, 2026

General Information

Product Description

Monprene IN-15076 is a general purpose thermoplastic elastomer designed for the industrial market, including seals and gaskets. Monprene IN-15076 is a medium hardness, low density, RoHS compliant grade suitable for injection molding and extrusion.

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Bondability • Good Colorability • Good Mold Release • Good Moldability	• Good Processability • Low Density • Low Specific Gravity • Medium Flow	• Medium Hardness • Without Fillers
Uses	• Consumer Applications • Gaskets	• Handles • Rubber Replacement	• Seals • Wheels/Casters
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Natural Color	• Translucent
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.895		ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	13	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Stress [2]			ASTM D412
Across Flow : 100% Strain	571	psi	
Flow : 100% Strain	658	psi	
Tensile Stress [2]			ASTM D412
Across Flow : 300% Strain	815	psi	
Flow : 300% Strain	934	psi	
Tensile Strength [2]			ASTM D412
Across Flow : Break	1880	psi	
Flow : Break	1610	psi	
Tensile Elongation [2]			ASTM D412
Across Flow : Break	670	%	
Flow : Break	580	%	
Tear Strength [2]			ASTM D624
Across Flow	345	lbf/in	
Flow	336	lbf/in	
Compression Set [3] (73°F, 22 hr)	30	%	ASTM D395B
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness			ASTM D2240
Shore A, 1 sec, Injection Molded	82		
Shore A, 5 sec, Injection Molded	80		

Revision Date: 11/18/2025

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	420 to 460	°F
Middle Temperature	420 to 460	°F
Front Temperature	420 to 460	°F
Nozzle Temperature	420 to 460	°F
Processing (Melt) Temp	420 to 460	°F
Mold Temperature	60 to 90	°F
Injection Pressure	200 to 800	psi
Injection Rate	Fast	
Back Pressure	25.0 to 100	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	400 to 440	°F
Cylinder Zone 2 Temp.	400 to 440	°F
Cylinder Zone 3 Temp.	400 to 440	°F
Cylinder Zone 4 Temp.	400 to 440	°F
Cylinder Zone 5 Temp.	400 to 440	°F
Die Temperature	400 to 440	°F

Extrusion Notes

Screw Speed: 30 to 100 rpm

Notes

[1] Typical properties: these are not to be construed as specifications.

[2] Die C, 20 in/min

[3] Type 1

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