Monday, May 11, 2026

HiFill® PA12 GF30 HS L

Techmer Polymer Modifiers - *Polyamide 12*

Units SI

Action **Legend (Open)**

General Information

General	
Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Additive	• Heat Stabilizer • Lubricant
Features	• Heat Stabilized • Lubricated
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

Properties [1]

Physical	**Nominal Value**	**Unit**	**Test Method**
Density / Specific Gravity	1.24	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.40	%	ASTM D955
Water Absorption (24 hr)	0.12	%	ASTM D570
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength (Break)	108	MPa	ASTM D638
Tensile Elongation (Break)	3.0	%	ASTM D638
Flexural Modulus	5520	MPa	ASTM D790
Flexural Strength	150	MPa	ASTM D790
Impact	**Nominal Value**	**Unit**	**Test Method**
Notched Izod Impact (23°C, 3.18 mm)	150	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	No Break		ASTM D4812
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load (0.45 MPa, Unannealed)	138	°C	ASTM D648
Deflection Temperature Under Load (1.8 MPa, Unannealed)	160	°C	ASTM D648
CLTE - Flow	4.1E-5	cm/cm/°C	ASTM D696
Electrical	**Nominal Value**	**Unit**	**Test Method**
Dielectric Strength (Method A (Short-Time))	18	kV/mm	ASTM D149

Notes

[1] Typical properties: these are not to be construed as specifications.

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