Monprene® RG-10160H

Teknor Apex Company - Thermoplastic Elastomer

Thursday, April 2, 2026

General Information

Product Description

Monprene RG-10100H series are high performance thermoplastic elastomers designed for use in regulated applications requiring high flow. Monprene RG-10160H is a low density, medium hardness, RoHS compliant grade suitable for injection molding.

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Chemical Resistant • Good Colorability • Good Flexibility • Good Moldability • Good Toughness	• Halogen Free • High Flow • Low Density • Low Specific Gravity • Medium Hardness	• Resilient • Slip • Without Fillers
Uses	• Bladders • Bushings • Connectors • Flexible Grips	• Grommets • Handles • Knobs • Plugs	• Rubber Replacement • Seals
Agency Ratings	• ISO 10993-5	• ISO 13485	
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Natural Color	• Translucent
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.890		ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	14	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Stress [2] (50% Strain)	235	psi	ASTM D412
Tensile Stress [2] (100% Strain)	285	psi	ASTM D412
Tensile Stress [2] (300% Strain)	435	psi	ASTM D412
Tensile Strength [2] (Break)	760	psi	ASTM D412
Tensile Elongation [2] (Break)	630	%	ASTM D412
Tear Strength [2]	134	lbf/in	ASTM D624
Compression Set [3]			ASTM D395
73°F, 22 hr	21	%	
158°F, 22 hr	78	%	
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness			ASTM D2240
Shore A, 1 sec, Injection Molded	61		
Shore A, 5 sec, Injection Molded	59		
Fill Analysis	**Nominal Value**	**Unit**	**Test Method**
Apparent Viscosity (392°F, 206 sec^-1)	115	Pa·s	ASTM D3835

Revision Date: 5/4/2022

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	320 to 350	°F
Middle Temperature	360 to 400	°F
Front Temperature	380 to 420	°F
Nozzle Temperature	360 to 440	°F
Processing (Melt) Temp	360 to 440	°F
Mold Temperature	80 to 120	°F
Injection Rate	Moderate-Fast	
Back Pressure	25.0 to 100	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 0.500	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Notes

[1] Typical properties: these are not to be construed as specifications.

[2] Die C, 20 in/min

[3] Type 1

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