Telcar® TL-2590F

Teknor Apex Company - Thermoplastic Elastomer

Tuesday, April 7, 2026

General Information

Product Description

Telcar TL-2590F is a general purpose thermoplastic elastomer designed for a variety of industrial applications. Telcar TL-2590F is a high density, high hardness grade suitable for injection molding.

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Bondability • Filled • General Purpose • Good Colorability	• Good Mold Release • Good Moldability • Good Processability • High Density	• High Flow • High Hardness • High Specific Gravity
Uses	• General Purpose • Grommets	• Industrial Applications • Industrial Parts	• Rubber Replacement
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Natural Color	• Opaque
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.18		ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	16	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength (Break)	780	psi	ASTM D412
Tensile Elongation (Break)	250	%	ASTM D412
Tear Strength			ASTM D624
Across Flow	151	lbf/in	
Flow	167	lbf/in	
Compression Set			ASTM D395
73°F, 22 hr	57	%	
158°F, 22 hr	82	%	
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness (Shore A)	90		ASTM D2240

Legal Statement

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	340 to 380	°F
Middle Temperature	350 to 390	°F
Front Temperature	360 to 400	°F

Revision Date: 8/23/2019

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Injection	Nominal Value	Unit
Nozzle Temperature	370 to 410	°F
Processing (Melt) Temp	370 to 410	°F
Mold Temperature	77 to 150	°F
Injection Pressure	200 to 1000	psi
Injection Rate	Moderate-Fast	
Back Pressure	25.0 to 50.0	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in

Extrusion Notes

Screw Speed: 30 to 100 rpm

Notes

[1] Typical properties: these are not to be construed as specifications.

Teknor Apex Company
Corporate Headquarters

In U.S. for Vinyls, TPEs, Colorants,

Engineered Thermoplastics (Chem Polymer)
505 Central Avenue
Pawtucket, Rhode Island 02861 U.S.

Phone: 401-725-8000
Fax: 401-725-8095
Toll Free (U.S. only) 800-556-3864

www.teknorapex.com
info@teknorapex.com

Teknor Apex B.V.

Brightlands Chemelot Campus Umonderbaan 22
6167 RD Geleen, Netherlands

Phone: +31 46 7020 950
Fax: +31 46 7020 990

www.teknorapex.com
tpe@teknorapex.com

Teknor Apex (Suzhou) Advanced Polymer Compounds Co. Pte. Ltd.

No. 78 Ping Sheng Road

Suzhou Industrial Park
Jiangsu, China 215126

Phone: (86) 512-6287-1550
Fax: (86) 512-6288-8371

www.teknorapex.com
infotaap@teknoapex.com

Teknor Apex Asia Pacific PTE. LTD.

41 Shipyard Road

Singapore 628134

Phone: (65) 6265-2544
Fax: (65) 6265-1821

www.teknorapex.com
infotaap@teknorapex.com

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