Sarlink® TPE OM-1354

Teknor Apex Company - Thermoplastic Elastomer

Friday, April 3, 2026

General Information

Product Description

Sarlink TPE OM series are high performance specialty thermoplastic elastomers designed for automotive applications requiring excellent bondability to engineered resin substrates. Sarlink TPE OM-1354 is a medium hardness, low density, opaque grade that exhibits excellent adhesion to nylon (polyamide).

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Bondability • Chemical Resistant • Good Adhesion	• Good Colorability • Good Processability • Low Density	• Low Specific Gravity • Medium Hardness
Uses	• Automotive Applications • Automotive Interior Parts • Bonding	• Flexible Grips • Handles • Knobs	• Overmolding • Rubber Replacement • Soft Touch Applications
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Opaque	
Forms	• Pellets		
Processing Method	• Injection Molding	• Multi Injection Molding	

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.920		ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	33	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength			ASTM D412
Across Flow : Break	490	psi	
Flow : Break	590	psi	
Tensile Elongation			ASTM D412
Across Flow : Break	280	%	
Flow : Break	440	%	
Tear Strength			ASTM D624
Across Flow	120	lbf/in	
Flow	110	lbf/in	
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness			ASTM D2240
Shore A	56		
Shore A, 5 sec	54		

Additional Information

Excellent adhesion to nylon (PA)

Legal Statement

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. All products are sold upon condition that purchasers shall make their own tests to determine the suitability of such products for their particular purposes and uses and purchaser assumes all risks and liability for the results of use of the products, including use in accordance with seller's recommendations. Nothing in this bulletin constitutes permission or a recommendation to practice or use any invention covered by any patent owned by this company or others. There is no warranty of merchantability and there are no other warranties for the products described. For detailed Product Stewardship information, please contact us. Any product of Teknor Apex, including product names, shall not be used or tested in medical or food contact applications without the prior written acknowledgement of Teknor Apex as to the intended use. Please note that some products may not be available in one or more countries.

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Processing Information

Injection	Nominal Value	Unit
Drying Temperature	150	°F
Drying Time	2.0 to 4.0	hr
Rear Temperature	400 to 450	°F
Middle Temperature	410 to 450	°F
Front Temperature	420 to 460	°F
Nozzle Temperature	430 to 470	°F
Processing (Melt) Temp	430 to 470	°F
Mold Temperature	75 to 140	°F
Injection Pressure	200 to 1000	psi
Injection Rate	Fast	
Back Pressure	25.0 to 125	psi
Screw Speed	50 to 120	rpm
Cushion	0.150 to 1.00	in

Notes

[1] Typical properties: these are not to be construed as specifications.

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