ENSOFT SO-219-30A

ENSOFT

Product Description : This polyolefin based thermoplastic elastomer (SEBS) compound is produced with food contact compliant raw materials and specifically designed for adhesion to PS, PC, ABS, PC/ABS and completely recyclable. ENSOFT® series can be processed with conventional thermoplastics machinery.

Additive Packages : T / Heat and UV stabilizer
/

Key Features : Adhesion to PS, PC, ABS, PC/ABS
Excellent ozone, UV and weathering resistance
Rubberlike elasticity in a wide temperature range
Easy colorability with proper MB (PE, PP, etc. based)

Process Method : Extrusion, coextrusion, injection, multi-injection, co-injection molding

Uses : Soft touch grips, handles, consumer goods, home&kitchen appliances, automotive

Revision Date : 01.04.2022

	Value	Unit	Standard
Physical			
Hardness	30	SHORE A	ISO 868 (3 second)
Density	0,94	gr / cm3	ISO 1183 1-A
Mechanical			
100% Modulus	0,4	Mpa	ISO 37(S1,500 mm/min)
300% Modulus	1,1	Mpa	ISO 37(S1,500 mm/min)
Tensile Strength At Break	6	Mpa	ISO 37(S1,500 mm/min)
Elongation at Break	800	%	ISO 37(S1,500 mm/min)
Tear Strength (Perpendicular to flow)	20	N/mm	ISO 34-1 Method B
Adhesion to ABS	1,8 (A)	N/mm	VDI 2019
Adhesion to PC	2 (A)	N/mm	VDI 2019

Drying Condition	
Drying Time(hr)	2-3
Drying Temperature(°C)	60-80
Molding Condition (°C)	
1st Zone (hopper)(°C)	180 - 190

Data Sheet

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2nd Zone(°C)	190 - 200
3rd Zone(°C)	200 - 210
Nozzle(°C)	210 - 220
Melt Temperature(°C)	200 - 220
Mold Temperature(°C)	30-70
Max Allowable Melt Temperature(°C)	230

Important Notice;

The above results are obtained from the tests conducted in Ravago Petrokimya laboratories on injection molded ISO samples and cannot be used directly to determine end-use or design specification. Datasheet values represent a statistical average of product properties and they may be subject to change as new information becomes available. Customers and other users should make their own independent determination that the product is suitable for the intended use. Ravago Petrokimya accepts no responsibility for results obtained by the application of this information and disclaims all warranties that might arise in connection with this information.

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