Versaflex™ PKG 4190 White

Thermoplastic Elastomer

Key Characteristics

Product Description			
Versaflex PKG 4190 is a white semi-hard plastomer made of thermoplastic elastomer and polyethylene. Versaflex PKG 4190 will give adhesion when melt pressed on lackered metal, provided the lacker is a modified grade for polyethylene adhesion.			
General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Good Organoleptic Properties		
Uses	• Consumer Applications • Containers	• Food Packaging • Gaskets	
RoHS Compliance	• RoHS Compliant		
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

Technical Properties [1]

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	0.900 g/cm³	0.900 g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR) (190°C/5.0 kg)	48 cm³/10min	48 cm³/10min	ISO 1133
Elastomers	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Compression Set (73°F (23°C), 70 hr)	41 %	41 %	ISO 815
Hardness	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Shore Hardness			ISO 48-4
Shore A, 10 sec	87	87	
Shore D, 10 sec	24	24	
Additional Information			
Properties are measured using injection molded plaques.			

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	356 to 410 °F	180 to 210 °C
Extrusion	**Typical Value (English)**	**Typical Value (SI)**
Melt Temperature	320 to 374 °F	160 to 190 °C
Die Temperature	356 to 392 °F	180 to 200 °C

Notes

[1] Typical values are not to be construed as specifications.

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CONTACT INFORMATION

North America
Avon Lake, United States
33587 Walker Road
Avon Lake, OH, United States , 44012
+1 440 930 1000
+1 844 4AVIENT

South America
Sao Paulo, Brazil
Av. Francisco Nakasato, 1700
13295-000 Itupeva
Sao Paulo, Brazil
+55 11 4593 9200

Asia
Shanghai, China
2F, Block C
200 Jinsu Road
Pudong, 201206
Shanghai, China
+86 (0) 21 6028 4888

Europe
Pommerloch, Luxembourg
19 Route de Bastogne
Pommerloch, Luxembourg , L-9638
+352 269 050 35

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