Telcar® TELC 340-S

Teknor Apex Company - Thermoplastic Elastomer

Tuesday, April 7, 2026

General Information

Product Description

Telcar TELC 340-S is a general purpose thermoplastic elastomer, available in NAT and BLK, designed for the automotive and industrial markets. Telcar TELC 340-S is a high hardness, low density, unfilled grade suitable for injection molding, blow molding, and extrusion.

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• High Hardness • Low Density	• Low Flow • Low Specific Gravity	• Without Fillers
Uses	• Automotive Applications • Blow Molding Applications	• General Purpose • Grommets	• Industrial Applications • Weatherstripping
RoHS Compliance	• RoHS Compliant		
Automotive Specifications	• STELLANTIS MS-DC-243 Color: Natural	• STELLANTIS MS-DC-243 CPN 2705, 2390 Color: Black	
Appearance	• Black	• Natural Color	
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.890		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	5.0	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Stress [2]			ASTM D412
Across Flow : 100% Strain	1130	psi	
Flow : 100% Strain	1430	psi	
Tensile Stress [2]			ASTM D412
Across Flow : 300% Strain	1170	psi	
Flow : 300% Strain	1550	psi	
Tensile Strength [2]			ASTM D412
Across Flow : Break	1900	psi	
Flow : Break	1850	psi	
Tensile Elongation [2]			ASTM D412
Across Flow : Break	760	%	
Flow : Break	600	%	
Tear Strength [2]			
Across Flow	413	lbf/in	ASTM D1004
Flow	464	lbf/in	ASTM D624
Compression Set [3]			ASTM D395B
73°F, 22 hr	38	%	
158°F, 22 hr	86	%	
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness			ASTM D2240
Shore D, 1 sec, Injection Molded	46		
Shore D, 5 sec, Injection Molded	44		

Revision Date: 7/12/2018

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	340 to 380	°F
Middle Temperature	350 to 390	°F
Front Temperature	360 to 400	°F
Nozzle Temperature	370 to 410	°F
Processing (Melt) Temp	370 to 410	°F
Mold Temperature	77 to 150	°F
Injection Pressure	200 to 1000	psi
Injection Rate	Moderate-Fast	
Back Pressure	25.0 to 50.0	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	330 to 370	°F
Cylinder Zone 2 Temp.	340 to 380	°F
Cylinder Zone 3 Temp.	350 to 390	°F
Cylinder Zone 4 Temp.	360 to 399	°F
Cylinder Zone 5 Temp.	360 to 400	°F
Die Temperature	374 to 410	°F

Extrusion Notes

Screw Speed: 30 to 100 rpm

Notes

[1] Typical properties: these are not to be construed as specifications.

[2] Die C, 20 in/min

[3] Type 1

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