MULTIFLEX™ G85 A 21 61985

STYRENIC THERMOPLASTIC ELASTOMER

Product information

Colour	Black

Typical mechanical properties

Stress at break	6.5	MPa	ISO 527-1/-2 or ISO 37
Stress at break	8	MPa	ISO 527-1/-2
Elongation at break	600	%	ISO 527-1/-2 or ISO 37
Shore A hardness, 15s	85		ISO 48-4 / ISO 868
Tear strength, parallel	46	kN/m	ISO 34-1
Tear strength, normal	36	kN/m	ISO 34-1

[1]: ISO 37, type 1 v=500mm/min, Cross direction

[2]: ISO 37, type 1 v=500mm/min, Flow direction

Other properties

Density	1120	kg/m³	ISO 1183

Injection

Drying Recommended	no	
Drying Time, Dehumidified Dryer	≤0	h
Mold Temperature Optimum	40	°C
Min. mould temperature	20	°C
Max. mould temperature	60	°C
Hold pressure range	as low as possible	MPa
Back pressure	1	MPa

Extrusion

Melt Temperature Optimum	190	°C
Melt Temperature Range	180 - 200	°C

Characteristics

Compatibility	Polyolefins

DuPont

Please refer to DuPont Medical Application Policy before any use of DuPont material in a medical application- Position Statements | DuPont .

Do not use DuPont products in medical application involving permanent implantation (more than 29 days) in the human body or contact with internal body fluids or tissues (for more than 29 days) unless the product has been provided from DuPont under a written contract that is consistent with the DuPont policy regarding medical applications and expressly acknowledges the contemplated use.

Although these products may have been tested in accordance with certain USP Class VI or ISO 10993 standards, DuPont makes no representation or warranty, express or implied, regarding the suitability of its products for any particular healthcare or medical application, nor does it make any other representations or warranties based on such testing. Customers are solely responsible for determining whether DuPont products are suitable for their intended purpose and for ensuring legal and regulatory compliance of the product in final application. DuPont disclaims any and all liability for incidental, special, or consequential damages arising out of or relating to the customer's use of DuPont products.

The information, suggestions, and data (collectively referred to as "Information") set forth herein are based on technical data that DuPont believes to be reliable and fall within the normal range of properties. Such Information is provided for informational purposes only and is not intended to substitute for any testing necessary to determine the suitability of a particular material for a specific purpose. The Information is to be used and relied upon at the user's sole discretion and risk. DuPont makes no warranties, express or implied, and disclaims any and all liability, whether direct or indirect, for damages or losses arising out of or relating to the use of the Information, suggestions, data, or materials described herein.

Statements concerning the use of the products or formulations described herein are not to be construed as recommending the infringement of any patent, copyright, designs or other intellectual property and no liability for infringement arising out of such use is assumed by DuPont. None of this information is to be considered as a license to operate under, or recommendation to infringe, any patents.