Wednesday, May 13, 2026

HiFill® PVDF CF15-M BK

Techmer Polymer Modifiers - *Polyvinylidene Fluoride*

Units SI

Action **Legend (Open)**

General Information

General	
Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Milled Carbon Fiber, 15% Filler by Weight
Appearance	• Black
Forms	• Pellets
Processing Method	• Injection Molding

Properties [1]

Physical	**Nominal Value**	**Unit**	**Test Method**
Density / Specific Gravity	1.77	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.50	%	ASTM D955
Water Absorption (24 hr)	0.020	%	ASTM D570
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength (Break)	93.1	MPa	ASTM D638
Tensile Elongation (Break)	4.5	%	ASTM D638
Flexural Modulus	8550	MPa	ASTM D790
Flexural Strength	117	MPa	ASTM D790
Impact	**Nominal Value**	**Unit**	**Test Method**
Notched Izod Impact (23°C, 3.18 mm)	85	J/m	ASTM D256
Hardness	**Nominal Value**	**Unit**	**Test Method**
Rockwell Hardness (R-Scale)	106		ASTM D785
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load (1.8 MPa, Unannealed)	168	°C	ASTM D648
CLTE - Flow	4.5E-5	cm/cm/°C	ASTM D696
Electrical	**Nominal Value**	**Unit**	**Test Method**
Volume Resistivity	1.0E+6	ohms·cm	ASTM D257
Flammability	**Nominal Value**	**Unit**	**Test Method**
Flame Rating (1.5 mm)	V-0		UL 94

Notes

[1] Typical properties: these are not to be construed as specifications.

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