Monprene® RG-12030 NAT XRD1 (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

Thursday, April 2, 2026

General Information

Product Description

Monprene RG-12030 NAT XRD1 is a low hardness grade that is suitable for injection molding and extrusion.

General			
Material Status	• Preliminary Data		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Good Colorability • Good Moldability	• Good Processability • Low Hardness	• Medium Flow
Uses	• Consumer Applications • Gaskets • Handles	• Soft Touch Applications • Sporting Goods • Toothbrush Handles	• Toys • Tubing • Writing Instruments
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Natural Color	• Opaque
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.15		ISO 1183
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	3.0	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength (Break)	580	psi	ASTM D412
Tensile Elongation (Break)	300	%	ASTM D412
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness			ASTM D2240
Shore A, 1 sec	32		
Shore A, 5 sec	30		

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	338 to 374	°F
Middle Temperature	338 to 392	°F
Front Temperature	338 to 428	°F
Nozzle Temperature	338 to 446	°F
Processing (Melt) Temp	338 to 446	°F
Mold Temperature	59 to 122	°F
Injection Rate	Fast	

Revision Date: 11/26/2025

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Injection Notes
Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	360 to 400	°F
Cylinder Zone 2 Temp.	360 to 400	°F
Cylinder Zone 3 Temp.	360 to 400	°F
Cylinder Zone 4 Temp.	360 to 400	°F
Cylinder Zone 5 Temp.	360 to 400	°F
Die Temperature	360 to 400	°F

Extrusion Notes
Screw Speed: 30 to 100 rpm

Notes

[1] Typical properties: these are not to be construed as specifications.

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