Monprene® CP-28964

Teknor Apex Company - Thermoplastic Elastomer

Wednesday, April 1, 2026

General Information

Product Description

Monprene CP-28964 is a clear high performance thermoplastic elastomer designed for a variety of consumer product applications requiring a soft, rubber-like feel. Monprene CP-28964 is a medium hardness grade that exhibits excellent sunlight resistance and UV absorbing characteristics, suitable for injection molding and extrusion.

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Bondability • Good Colorability • Good Mold Release • Good Moldability • Good Processability	• Light Stabilized • Low Density • Low Specific Gravity • Lubricated • Medium Flow	• Medium Hardness • Slip • Without Fillers
Uses	• Consumer Applications • Gaskets	• Handles • Knobs	• Tubing
RoHS Compliance	• RoHS Compliant		
Appearance	• Clear/Transparent	• Colors Available	• Natural Color
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.890		ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	14	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Stress [2]			ASTM D412
Across Flow : 100% Strain	367	psi	
Flow : 100% Strain	559	psi	
Tensile Stress [2]			ASTM D412
Across Flow : 300% Strain	511	psi	
Flow : 300% Strain	690	psi	
Tensile Strength [2]			ASTM D412
Across Flow : Break	1970	psi	
Flow : Break	740	psi	
Tensile Elongation [2]			ASTM D412
Across Flow : Break	780	%	
Flow : Break	390	%	
Tear Strength [2]			ASTM D624
Across Flow	225	lbf/in	
Flow	197	lbf/in	
Compression Set [3]			ASTM D395B
73°F, 22 hr	25	%	
158°F, 22 hr	46	%	

Revision Date: 1/29/2019

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Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A, 1 sec, Injection Molded	70		
Shore A, 5 sec, Injection Molded	67		

Legal Statement

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	380 to 420	°F
Middle Temperature	380 to 420	°F
Front Temperature	380 to 420	°F
Nozzle Temperature	380 to 420	°F
Processing (Melt) Temp	380 to 420	°F
Mold Temperature	60 to 90	°F
Injection Pressure	200 to 800	psi
Injection Rate	Moderate-Fast	
Back Pressure	25.0 to 100	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	360 to 400	°F
Cylinder Zone 2 Temp.	360 to 400	°F
Cylinder Zone 3 Temp.	360 to 400	°F
Cylinder Zone 4 Temp.	360 to 400	°F
Cylinder Zone 5 Temp.	360 to 400	°F
Die Temperature	360 to 400	°F

Extrusion Notes

Screw Speed: 30 to 100 rpm

Notes

[1] Typical properties: these are not to be construed as specifications.

[2] Die C, 20 in/min

[3] Type 1

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