Wednesday, May 13, 2026

HiFill® PVDF CLS BL GN 17007845

Techmer Polymer Modifiers - *Polyvinylidene Fluoride*

Units SI

Action **Legend (Open)**

General Information

General	
Material Status	• Commercial: Active
Availability	• North America
Appearance	• Blue
Processing Method	• Injection Molding

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.73	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/3.8 kg)	22	g/10 min	ASTM D1238
Moisture (140°C)	0.040	%	
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength (Yield)	49.6	MPa	ASTM D638

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	66	°C
Drying Time	2.0 to 3.0	hr
Rear Temperature	191 to 204	°C
Middle Temperature	193 to 210	°C
Front Temperature	199 to 216	°C
Nozzle Temperature	196 to 216	°C
Processing (Melt) Temp	193 to 216	°C
Mold Temperature	52 to 93	°C
Injection Rate	Slow-Moderate	
Back Pressure	0.00 to 0.345	MPa
Screw Speed	Slow	

Notes

[1] Typical properties: these are not to be construed as specifications.

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