Versaflex™ PF MD6700 N LD HQ

Thermoplastic Elastomer

Key Characteristics

Product Description			
Versaflex™ PF MD6700 N LD is a compound designed for the adhesive layer of protective films. LD = lower dusting level			
General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
RoHS Compliance	• RoHS Compliant		
Appearance	• Clear/Transparent		
Forms	• Pellets		
Processing Method	• Extrusion		

Technical Properties [1]

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	0.930	0.930	ISO 1183
Melt Volume-Flow Rate (MVR) (190°C/2.16 kg)	8.0 cm³/10min	8.0 cm³/10min	ISO 1133
Optical	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Yellowness Index	8.0 YI	8.0 YI	ASTM E313
Fill Analysis	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Apparent Viscosity			ASTM D3835
392°F (200°C), 1340 sec^-1	80.0 Pa·s	80.0 Pa·s	

Processing Information

Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	375 to 460 °F	191 to 238 °C
Die Temperature	375 to 460 °F	191 to 238 °C

Extrusion Notes

Purge thoroughly before and after use of this product with a low flow (0.5 - 2.5 MFR) polyethylene (PE) or polypropylene (PP).

Drying is not Required.

Screw Speed = 100-700 RPM

Notes

[1] Typical values are not to be construed as specifications.

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