GLS AE4-849

Thermoplastic Elastomer

Key Characteristics

Product Description

GLS AE4-849 is an easy processing TPE designed for a variety of automotive applications.

- Excellent surface finish
- Good adhesion to PC/ABS

General			
Material Status	• Commercial: Active		
Regional Availability	• Asia Pacific		
Features	• Good Processability		
Uses	• Automotive Applications • Fasteners	• Gaskets • Overmolding	• Plugs
RoHS Compliance	• RoHS Compliant		
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties [1]

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	1.11 g/cm³	1.11 g/cm³	ISO 1183
Elastomers	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Tensile Strength (Break)	435 psi	3.00 MPa	ASTM D412
Tensile Elongation (Break)	650 %	650 %	ASTM D412
Hardness	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Shore Hardness (Shore A, 10 sec)	40	40	ISO 48-4

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Suggested Max Regrind	20 %	20 %
Rear Temperature	320 to 370 °F	160 to 188 °C
Middle Temperature	350 to 380 °F	177 to 193 °C
Front Temperature	370 to 410 °F	188 to 210 °C
Nozzle Temperature	370 to 420 °F	188 to 216 °C
Mold Temperature	86 to 140 °F	30 to 60 °C
Injection Rate	Fast	Fast
Back Pressure	0.00 to 120 psi	0.00 to 0.827 MPa
Screw Speed	40 to 100 rpm	40 to 100 rpm

Notes

[1] Typical values are not to be construed as specifications.

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