Monprene® RG-17280 (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

Thursday, April 2, 2026

General Information

Product Description

The Monprene RG-17200 series is a group of high performance thermoplastic elastomers specifically designed for EU injection molded regulated applications including food contact, toys, and children's products. Monprene RG-17280 is a medium density, medium hardness grade that complies with various US FDA and European regulations and directives for food contact and toy safety and is suitable for injection molding. Please contact Teknor Apex for a regulatory compliance letter.

General			
Material Status	• Preliminary Data		
Availability	• Africa & Middle East • Europe	• Latin America • North America	
Features	• Filled • Food Contact Acceptable • Good Adhesion	• Good Colorability • Good Processability • Lubricated	• Medium Density • Medium Hardness
Uses	• Abrasive Cleaning Material • Closures • Consumer Applications • Cosmetic Packaging • Food Containers	• Food Packaging • Food Service Applications • Gaskets • Kitchenware • Lids	• Non-specific Food Applications • Rubber Replacement • Toothbrush Handles • Toys
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Opaque	
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density	1.05	g/cm³	ISO 1183
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Stress (100% Strain)	493	psi	ISO 37
Tensile Stress (300% Strain)	609	psi	ISO 37
Tensile Strength (Break)	1190	psi	ISO 37
Tensile Elongation (Break)	600	%	ISO 37
Compression Set [2]			ISO 815
73°F, 22 hr	38	%	
158°F, 22 hr	56	%	
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness (Shore A, 5 sec)	80		ISO 868
Fill Analysis	**Nominal Value**	**Unit**	**Test Method**
Apparent Viscosity (392°F, 206 sec^-1)	113	Pa·s	ISO 11443

Legal Statement

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Revision Date: 6/1/2016

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	248 to 320	°F
Middle Temperature	320 to 446	°F
Front Temperature	356 to 446	°F
Nozzle Temperature	356 to 446	°F
Processing (Melt) Temp	356 to 446	°F
Mold Temperature	59 to 122	°F
Injection Rate	Fast	
Back Pressure	72.5 to 218	psi
Screw Speed	50 to 100	rpm
Cushion	0.118 to 0.787	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Extrusion Notes

Screw Speed: 30 to 100 rpm

Notes

[1] Typical properties: these are not to be construed as specifications.

[2] Method B

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