Product information

Brand Name	Product Code	Series
THERMOLAST® K	TC4GPN	GP/FG

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Please note that, as compound manufacturer, we are generally not aware of the subsequent area of application and the associated interactions with other product components, as well as any resulting safety risks, unless you discuss this with us in advance. For this reason, the use of this compound in safety-relevant applications is not permitted without our prior written consent.

Universal application; adhesion to PP

Processing Method
Injection Molding, Extrusion

Manufacturing Site
Germany, Malaysia, United States

Color / RAL DESIGN
natural

Availability
Globally

Typical applications
- Car mats
- Handles (tools and power tools, adjustment lever, etc.)
- Air guide elements
- Air flap control
- Seals for housings
- Fasteners
- Cable clips
- Bumpers
- Joint sealing

Material advantages
- Adhesion to PP
- Soft touch surface
- Optimized mechanical properties
- Colorable
- Controlled level of emission and odor, suitable for automotive interior
- Dry haptics
- Halogen-free (according to IEC 61249-2-21)
- In-process recycling possible

Regulations / Approvals
- DIN 75201-B - Fogging
- VDA 270 B3 - Odor
- 49 CFR §571.302 (FMVSS 302)
- DIN EN ISO 105-B06 Methode 3
- VW 50123
- BMW GS 93042
- Mercedes-Benz DBL 1262
- UL 94 HB

KRAIBURG TPE
CUSTOM-ENGINEERED TPE AND MORE

Datasheet

Brand Name	Product Code	Series
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Product properties	Value	Unit	Standard
Hardness	39	Shore A	DIN ISO 48-4
Density	1.100	g/cm3	DIN EN ISO 1183-1
Tensile Strength[1]	7.0	MPa	DIN 53504/ISO 37
Elongation at Break[1]	800	%	DIN 53504/ISO 37
Tear Resistance	15.5	N/mm	DIN ISO 34-1 Method B (b) (Graves)
CS 72 h/23 °C	16	%	DIN ISO 815-1 Method A
CS 24 h/70 °C	28	%	DIN ISO 815-1 Method A
CS 24 h/100 °C	63	%	DIN ISO 815-1 Method A
Short term temperature stability under stress -40°C up to	90	°C	KRAIBURG TPE test method
Short term temperature stability without stress -40°C up to	150	°C	KRAIBURG TPE test method
Long term temperature stability without stress from -40°C up to	110	°C	KRAIBURG TPE test method

[1]Deviating from ISO 37 standard test piece S2 is tested with a traverse speed of 200 mm/min.
All values published in this data sheet are rounded average values.
* Regulations a compound complies with and approvals granted are displayed here. Please note: All regulations and approvals for all compounds of a series are collectively shown in the overview of the respective product series, i.e. not all regulations and approvals shown in the overview apply to each individual compound.

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The shelf life of the TPE granules is 24 months from delivery if storage instructions are observed and the product is stored in the unopened original KRAIBURG TPE packaging. Store in dry conditions at room temperature (below 40 °C) away from heat sources and direct sunlight! Contact with nitrogen oxides must be avoided during storage!

For further information and individual custom solutions please contact our customer service.

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