Monprene® CP-32063G CLR (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

Wednesday, April 1, 2026

General Information

Product Description

Monprene CP-32063G is a very soft thermoplastic elastomer gel designed for a variety of consumer product applications. Monprene CP-32063G has excellent clarity/transparency and is suitable for injection molding and some extrusion processes.

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Bondability • Good Colorability • Good Moldability • High Clarity	• High Flow • Low Density • Low Hardness • Low Specific Gravity	• Soft • Without Fillers
Uses	• Consumer Applications • Flexible Grips	• Gaskets • Handles	• Seals • Soft Touch Applications
RoHS Compliance	• RoHS Compliant		
Appearance	• Blue • Clear/Transparent	• Colors Available • Natural Color	
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.880		ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	15	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength (Break)	600	psi	ASTM D412
Tensile Elongation (Break)	600	%	ASTM D412
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness			ASTM D2240
Shore A	18		
Shore A, 10 sec	13		
Shore OO	65		

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	340 to 380	°F
Middle Temperature	340 to 380	°F
Front Temperature	340 to 380	°F
Nozzle Temperature	340 to 380	°F
Processing (Melt) Temp	340 to 380	°F

Revision Date: 2/4/2019

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Injection	Nominal Value	Unit
Mold Temperature	60 to 90	°F
Injection Pressure	200 to 800	psi
Injection Rate	Fast	
Back Pressure	25.0 to 100	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	320 to 360	°F
Cylinder Zone 2 Temp.	320 to 360	°F
Cylinder Zone 3 Temp.	320 to 360	°F
Cylinder Zone 4 Temp.	320 to 360	°F
Cylinder Zone 5 Temp.	320 to 360	°F
Die Temperature	320 to 360	°F

Extrusion Notes

Screw Speed: 30 to 50 rpm

Notes

[1] Typical properties: these are not to be construed as specifications.

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