Monprene® PC-913228 NAT XRD1 (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

Thursday, April 2, 2026

General Information

Product Description

Monprene PC-913228 NAT XRD1 is a high performance thermoplastic elastomer designed for a variety of consumer product applications requiring a soft, rubber-like feel, including toothbrush handles. Monprene PC-913228 NAT XRD1 is a low hardness, medium density, RoHS compliant grade suitable for injection molding.

General			
Material Status	• Preliminary Data		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Uses	• Closures • Consumer Applications • Gaskets • Handles	• Kitchenware • Medical/Healthcare Applications • Packaging • Safety Equipment	• Sporting Goods • Toothbrush Handles • Tubing • Writing Instruments
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Opaque	
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.972		ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	6.0	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength (Break)	508	psi	ASTM D412
Tensile Elongation (Break)	500	%	ASTM D412
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness			ASTM D2240
Shore A, 1 sec	30		
Shore A, 5 sec	28		

Legal Statement

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	248 to 302	°F
Middle Temperature	302 to 446	°F
Front Temperature	356 to 446	°F
Nozzle Temperature	356 to 446	°F
Processing (Melt) Temp	356 to 446	°F
Mold Temperature	50 to 122	°F
Injection Pressure	200 to 800	psi
Injection Rate	Fast	

Revision Date: 8/3/2023

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Injection	Nominal Value	Unit
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Notes

[1] Typical properties: these are not to be construed as specifications.

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