Wednesday, May 13, 2026

HiFill® PEEK 0169 S8 LE BL357

Techmer Polymer Modifiers - *Polysulfone*

Units SI

Action **Legend (Open)**

General Information

General	
Material Status	• Commercial: Active
Availability	• North America
Appearance	• Blue

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.72	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	1.0 to 1.5	%	ASTM D955
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Modulus	4960	MPa	ASTM D638
Tensile Strength (Yield)	82.7	MPa	ASTM D638
Tensile Elongation (Break)	6.0	%	ASTM D638
Impact	**Nominal Value**	**Unit**	**Test Method**
Notched Izod Impact (3.18 mm)	48	J/m	ASTM D256

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	149	°C
Drying Time	3.0 to 4.0	hr
Rear Temperature	366 to 388	°C
Middle Temperature	371 to 393	°C
Front Temperature	377 to 399	°C
Nozzle Temperature	379 to 402	°C
Processing (Melt) Temp	371 to 404	°C
Mold Temperature	121 to 177	°C
Injection Rate	Moderate	
Back Pressure	0.345 to 0.689	MPa
Screw Speed	Moderate	

Notes

[1] Typical properties: these are not to be construed as specifications.

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