Wednesday, May 13, 2026

HiFill® PSU LE NAT

Techmer Polymer Modifiers - *Polysulfone*

Units SI

Action **Legend (Open)**

General Information

General			
Material Status	• Commercial: Active		
Availability	• North America		
Appearance	• Colors Available	• Colors Available	• White
Processing Method	• Injection Molding		

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.24	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.60	%	ASTM D955
Water Absorption (24 hr)	0.30	%	ASTM D570
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength	74.5	MPa	ASTM D638
Tensile Elongation (Yield)	5.0	%	ASTM D638
Flexural Modulus	2590	MPa	ASTM D790
Flexural Strength	110	MPa	ASTM D790
Impact	**Nominal Value**	**Unit**	**Test Method**
Notched Izod Impact (23°C, 3.18 mm)	53	J/m	ASTM D256
Hardness	**Nominal Value**	**Unit**	**Test Method**
Rockwell Hardness (R-Scale)	120		ASTM D785
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load (0.45 MPa, Unannealed)	182	°C	ASTM D648
Deflection Temperature Under Load (1.8 MPa, Unannealed)	174	°C	ASTM D648
CLTE - Flow	7.2E-5	cm/cm/°C	ASTM D696
Electrical	**Nominal Value**	**Unit**	**Test Method**
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength (Method A (Short-Time))	22	kV/mm	ASTM D149

Notes

[1] Typical properties: these are not to be construed as specifications.

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