Monprene® RG-20170

Teknor Apex Company - Thermoplastic Elastomer

Thursday, April 2, 2026

General Information

Product Description

The Monprene RG-20100 series is a group of high performance thermoplastic elastomers specifically designed for extruded regulated applications including food contact, toys, and children's products. Monprene RG-20170 is a low density, medium hardness grade that complies with various US FDA and European regulations and directives for food contact and toy safety and is suitable for extrusion. Please contact Teknor Apex for a regulatory compliance letter.

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Europe	• Latin America • North America	
Features	• BPA Free • Food Contact Acceptable • Good Adhesion • Good Colorability • Good Processability	• Low Density • Low Flow • Low Specific Gravity • Lubricated • Medium Hardness	• No Animal Derived Components • Slip • Without Fillers
Uses	• Consumer Applications • Cosmetic Packaging • Food Containers • Food Packaging	• Food Service Applications • Kitchenware • Lids • Non-specific Food Applications	• Rubber Replacement • Toys
Agency Ratings	• EU Food Contact	• FDA Food Contact	
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Natural Color	• Translucent
Forms	• Pellets		
Processing Method	• Extrusion		

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.890		ISO 1183
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	5.0	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Stress [2]			ISO 37
Across Flow : 100% Strain	417	psi	
Flow : 100% Strain	720	psi	
Tensile Stress [2]			ISO 37
Across Flow : 300% Strain	559	psi	
Flow : 300% Strain	824	psi	
Tensile Stress [2]			ISO 37
Across Flow : Break	1530	psi	
Flow : Break	899	psi	
Tensile Elongation [2]			ISO 37
Across Flow : Break	780	%	
Flow : Break	180	%	
Tear Strength [3]			ISO 34-1
Across Flow	182	lbf/in	
Flow	192	lbf/in	

Revision Date: 6/10/2024

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Elastomers	Nominal Value	Unit	Test Method
Compression Set [4]			ISO 815
73°F, 22 hr	27	%	
158°F, 22 hr	44	%	

Hardness	Nominal Value	Unit	Test Method
Shore Hardness			ISO 868
Shore A, 1 sec, Injection Molded	73		
Shore A, 5 sec, Injection Molded	70		

Legal Statement

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Processing Information

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	300 to 320	°F
Cylinder Zone 2 Temp.	320 to 400	°F
Cylinder Zone 3 Temp.	340 to 420	°F
Cylinder Zone 4 Temp.	360 to 440	°F
Cylinder Zone 5 Temp.	360 to 441	°F
Die Temperature	360 to 440	°F

Extrusion Notes

Screw Speed: 30 to 100 rpm

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150F (65C).

Notes

[1] Typical properties: these are not to be construed as specifications.

[2] 20 in/min

[3] Method Ba, Angle (Unnicked), 20 in/min

[4] Type A

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