reSound™ R DY 7810-801 C 60A Natural

Thermoplastic Elastomer

Key Characteristics

Product Description

reSound™ R DY 7810-801 C 60A Natural is a specialty post-consumer-recycled (PCR) based thermoplastic elastomer material with 21% recycled content. The compound is designed for consumer applications and formulated based on hydrogenated styrenic block copolymer (SEBS).

General	
Material Status	• Commercial: Active
Regional Availability	• Asia Pacific
Recycled Content	• Post-Consumer (PCR), 21%
Features	• Specialty Grade
Uses	• Consumer Applications • Overmolding
RoHS Compliance	• RoHS Compliant
Appearance	• Translucent
Forms	• Pellets
Processing Method	• Injection Molding

Technical Properties [1]

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	0.880	0.880	ASTM D792
Elastomers	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Tensile Strength [2, 3] (Break, 73°F (23°C))	899 psi	6.20 MPa	ASTM D412
Tensile Elongation [2, 3] (Break, 73°F (23°C))	730 %	730 %	ASTM D412
Hardness	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Durometer Hardness (Shore A, 10 sec)	62	62	ASTM D2240
Fill Analysis	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Apparent Viscosity			ASTM D3835
392°F (200°C), 11200 sec^-1	5.40 Pa·s	5.40 Pa·s	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Rear Temperature	331 to 370 °F	166 to 188 °C
Middle Temperature	351 to 379 °F	177 to 193 °C
Front Temperature	370 to 440 °F	188 to 227 °C
Nozzle Temperature	360 to 421 °F	182 to 216 °C
Mold Temperature	61 to 100 °F	16 to 38 °C

Injection Notes

Purge thoroughly before and after use of this product with a low flow (0.5 - 2.5 MFR) polyethylene (PE) or polypropylene (PP).

Generally, the barrel should be emptied if it is idle for periods of 8 - 10 minutes or longer.

Drying is not Required

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Notes

[1] Typical values are not to be construed as specifications.

[2] Die C

[3] 2 hr

CONTACT INFORMATION

North America

Avon Lake, United States
33587 Walker Road
Avon Lake, OH, United States , 44012
+1 440 930 1000
+1 844 4AVIENT

South America

Sao Paulo, Brazil
Av. Francisco Nakasato, 1700
13295-000 Itupeva
Sao Paulo, Brazil
+55 11 4593 9200

Asia

Shanghai, China
2F, Block C
200 Jinsu Road
Pudong, 201206
Shanghai, China
+86 (0) 21 6028 4888

Europe

Pommerloch, Luxembourg
19 Route de Bastogne
Pommerloch, Luxembourg , L-9638
+352 269 050 35

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