Monprene® CP-37825

Teknor Apex Company - Thermoplastic Elastomer

Wednesday, April 1, 2026

General Information

Product Description

Monprene CP-37825 is a general purpose thermoplastic elastomer designed for a variety of consumer product applications requiring a soft, rubber-like feel. Monprene CP-37825 is a high density, low hardness, lubricated, RoHS compliant grade suitable for injection molding and extrusion.

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Bondability • Filled • General Purpose • Good Colorability	• Good Mold Release • Good Moldability • Good Processability • High Density	• High Specific Gravity • Low Hardness • Lubricated • Medium Flow
Uses	• Consumer Applications • Gaskets	• General Purpose • Handles	• Tubing
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Natural Color	• Opaque
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.15		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	10	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Stress [2]			ASTM D412
Across Flow : 100% Strain	86.0	psi	
Flow : 100% Strain	120	psi	
Tensile Stress [2]			ASTM D412
Across Flow : 300% Strain	197	psi	
Flow : 300% Strain	273	psi	
Tensile Strength [2]			ASTM D412
Across Flow : Break	589	psi	
Flow : Break	428	psi	
Tensile Elongation [2]			ASTM D412
Across Flow : Break	590	%	
Flow : Break	510	%	
Compression Set [3] (73°F, 22 hr)	17	%	ASTM D395B
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness			ASTM D2240
Shore A, 1 sec, Injection Molded	28		
Shore A, 5 sec, Injection Molded	25		

Revision Date: 2/20/2019

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	420 to 460	°F
Middle Temperature	420 to 460	°F
Front Temperature	420 to 460	°F
Nozzle Temperature	420 to 460	°F
Processing (Melt) Temp	420 to 460	°F
Mold Temperature	60 to 90	°F
Injection Pressure	200 to 800	psi
Injection Rate	Fast	
Back Pressure	25.0 to 100	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	400 to 440	°F
Cylinder Zone 2 Temp.	400 to 440	°F
Cylinder Zone 3 Temp.	400 to 440	°F
Cylinder Zone 4 Temp.	400 to 440	°F
Cylinder Zone 5 Temp.	400 to 440	°F
Die Temperature	400 to 440	°F

Extrusion Notes

Screw Speed: 30 to 100 rpm

Notes

[1] Typical properties: these are not to be construed as specifications.

[2] Die C, 20 in/min

[3] Type 1

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