Wednesday, May 13, 2026

HiFill® PSU 1700 LE Colors

Techmer Polymer Modifiers - *Polysulfone*

Units SI

Action **Legend (Open)**

General Information

General	
Material Status	• Commercial: Active
Availability	• North America
Features	• Low Extractables
Appearance	• Colors Available
Processing Method	• Injection Molding

Properties [1]

Physical	**Nominal Value**	**Unit**	**Test Method**
Density / Specific Gravity	1.47	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.50	%	ASTM D955
Water Absorption (24 hr)	0.30	%	ASTM D570
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength	55.2	MPa	ASTM D638
Tensile Elongation (Yield)	1.0	%	ASTM D638
Flexural Modulus	3960	MPa	ASTM D790
Flexural Strength	103	MPa	ASTM D790
Impact	**Nominal Value**	**Unit**	**Test Method**
Notched Izod Impact (23°C, 3.18 mm)	32	J/m	ASTM D256
Hardness	**Nominal Value**	**Unit**	**Test Method**
Rockwell Hardness (R-Scale)	120		ASTM D785
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load (1.8 MPa, Unannealed)	174	°C	ASTM D648
CLTE - Flow	7.2E-5	cm/cm/°C	ASTM D696
Electrical	**Nominal Value**	**Unit**	**Test Method**
Volume Resistivity	1.0E+17	ohms·cm	ASTM D257
Dielectric Strength (Method A (Short-Time))	22	kV/mm	ASTM D149

Notes

[1] Typical properties: these are not to be construed as specifications.

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