Monprene® OM-10260 (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

Wednesday, April 1, 2026

General Information

Product Description

Monprene OM-10260 is a specialty thermoplastic elastomer, available in NAT and colors, designed for overmolding applications like grips and anti-skid parts for consumer and industrial products. Monprene OM-10260 is a medium hardness, medium density, RoHS compliant grade that exhibits excellent adhesion to PC, ABS, and PC/ABS.

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Abrasion Resistant • Bondability • Chemical Resistant • Ductile • Good Color Stability • Good Colorability	• Good Flow • Good Mold Release • Good Moldability • Good Processability • Good Processing Stability • Halogen Free	• High Elasticity • Light Stabilized • Lubricated • Medium Density • Medium Hardness • Soft
Uses	• Bonding • Consumer Applications	• Handles • Overmolding	• Soft Touch Applications
RoHS Compliance	• RoHS Compliant		
Appearance	• Colors Available	• Natural Color	• Opaque
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	• Multi Injection Molding

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.04		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	3.0	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength (Break)	800	psi	ASTM D412
Tensile Elongation (Break)	600	%	ASTM D412
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness			ASTM D2240
Shore A, 1 sec, Injection Molded	55		
Shore A, 1 sec, Injection Molded [2]	62		
Shore A, 5 sec, Injection Molded [2]	60		
Additional Information	**Nominal Value**	**Unit**	
Adhesion to ABS			
Adhesion to PC			
Adhesion to PC/ABS			

Legal Statement

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Revision Date: 6/14/2018

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	440 to 480	°F
Middle Temperature	440 to 480	°F
Front Temperature	440 to 480	°F
Nozzle Temperature	440 to 480	°F
Processing (Melt) Temp	440 to 480	°F
Mold Temperature	60 to 90	°F
Injection Pressure	200 to 800	psi
Injection Rate	Fast	
Back Pressure	25.0 to 100	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	420 to 460	°F
Cylinder Zone 2 Temp.	420 to 460	°F
Cylinder Zone 3 Temp.	420 to 460	°F
Cylinder Zone 4 Temp.	420 to 460	°F
Cylinder Zone 5 Temp.	420 to 460	°F
Die Temperature	420 to 460	°F

Extrusion Notes

Screw Speed: 30 to 100 rpm

Notes

[1] Typical properties: these are not to be construed as specifications.

[2] Aged for 48 hr at 73°F

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