TECHNICAL DATASHEET

TRIEL® 5202SP

TPEE

PROPERTY	UNIT	ASTM METHOD	TYPICAL DATA
PHYSICAL			
Specific Gravity	-	D792	1.10
Water Absorption (24 hours at 23℃)	%	D570	0.5
Melt Flow Rate (230℃, 2.16kg)	g/10min	D1238	7
MECHANICAL			
Tensile Strength at yield	$kg_f/㎠$	D638	70
Tensile Elongation at break	%	D638	>400
Flexural Strength at yield	$kg_f/㎠$	D790	6
Flexural Modulus	$kg_f/㎠$	D790	100
Izod Impact Strength, notched, 23℃ (1/8")	$kg_f·㎝/㎝$	D256	No Break
Hardness (Shore D)	Shore D		20
THERMAL			
HDT, 4.6 kgf/㎠	℃		106
Vicat softening temperature	℃		188
ELECTRICAL			
OTHERS			
UL-94 Flammability (1.5mm thickness)	-	(UL 94)	HB
Mold Shrinkage (3mm thickness)	%	D955	1.6

※ The figures listed in this table are typical values obtained under the standard test methods and may not be applicable for products that are under different application condition.

PROCESSING GUIDE

TRIEL® 5202SP GRADE

TPEE

- General processing conditions for TRIEL5202SP are shown below. Drying prior to processing is essential to ensure desired appearance and property performance.

SPECIFICATION	UNIT	CONDITIONS
Drying Temperature	℃	90~100
Drying Time	hr	3~4
Moisture Content, Max	%	0.02
Melt Temperature	℃	170~200
Nozzle Temperature	℃	170~200
Front Temperature	℃	170~200
Middle Temperature	℃	170~200
Rear Temperature	℃	160~180
Mold Temperature	℃	30~50
Back Pressure	MPa	0.0~0.1
Screw Speed	rpm	10~50
Vent Depth	mm	0.02~0.08

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