ColorFast® PEI1000HF

Product Description HIGH FLOW POLYETHERIMIDE

Material Status Commercial: Active

Availability Africa & Middle East, Asia Pacific, Europe, Latin America, North America

Features Excellent Colorability, High Flow

Uses Aerospace Applications, Connectors, Consumer Applications, Engineering Parts, Industrial Applications, Industrial Parts, Military/Defense Applications, Oil/Gas Applications, Outdoor Applications

Forms Pellets

Processing Method Injection Molding

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.27	g/cm³	ASTM D792
Molding Shrinkage - Flow	0.60 to 0.70	%	ASTM D955
Water Absorption (24 hr)	0.23	%	ASTM D570

Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2960	MPa	ASTM D638
Tensile Strength	105	MPa	ASTM D638
Tensile Elongation (Yield)	7.0 to 8.0	%	ASTM D638
Flexural Modulus	3310	MPa	ASTM D790
Flexural Strength	152	MPa	ASTM D790

Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	32	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	1300	J/m	ASTM D4812

Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
1.8 MPa, Unannealed	197	°C	

Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.75 mm	V-0		
3.0 mm	V-0		

Properties provided are only typical values and Americhem assumes no liability for the customer's use of the information provided. The customer assumes all responsibility for testing determining this products suitability in the customer's specific end application.

Revision Date: 9/16/2024

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Polyetherimide

Injection	Nominal Value	Unit
Drying Temperature	149	°C
Drying Time	3.0 to 4.0	hr
Processing (Melt) Temp	349 to 385	°C
Mold Temperature	135 to 177	°C
Back Pressure	0.345 to 0.689	MPa
Screw Speed	40 to 70	rpm

Notes

[1] Typical properties: these are not to be construed as specifications.

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