ColorRx® PEI-1600RX

Product Description PEI-1600RX is a high flow injection molding grade of amorphous polyetherimide (PEI) with excellent mechanical, electrical and dimensional properties. It is suitable for healthcare applications and sterilizable by EtO, steam, UV-C and gamma radiation.

Material Status Commercial: Active

Availability Africa & Middle East, Asia Pacific, Europe, Latin America, North America

Features Autoclave Sterilizable, Biocompatible, E-beam Sterilizable, Ethylene Oxide Sterilizable, Excellent Colorability, Heat Sterilizable, Radiation Sterilizable, Steam Sterilizable

Uses Connectors, Engineering Parts, Housings, Industrial Parts, Medical/Healthcare Applications, Metal Replacement, Surgical Instruments

Forms Pellets

Processing Method Injection Molding

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.36	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (337°C/6.6 kg)	16	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.18 mm)	0.50 to 0.70	%	ASTM D955
Water Absorption (24 hr)	1.2	%	ASTM D570

Mechanical	Nominal Value	Unit	Test Method
Tensile Strength [2]			ASTM D638
Yield	110	MPa	
Break	84.1	MPa	
Tensile Elongation [2]			ASTM D638
Yield	7.0	%	
Break	70	%	
Flexural Modulus [2]	3410	MPa	ASTM D790
Flexural Strength [2]	172	MPa	ASTM D790

Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	53	J/m	ASTM D256

Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
1.8 MPa, Unannealed, 6.40 mm	199	°C	

Notes

[1] Typical properties: these are not to be construed as specifications.

[2] 51 mm/min

Properties provided are only typical values and Americhem assumes no liability for the customer's use of the information provided. The customer assumes all responsibility for testing determining this products suitability in the customer's specific end application.

Revision Date: 1/13/2025

Americhem World Headquarters
2000 Americhem Way
Cuyahoga Falls, OH 44221
Tel: +1 330 929 4213
Toll Free: +1 800 228 3476

Americhem Engineered Compounds
20 Progress Drive
Morrisvillle, PA 19067
Tel: +1 215 736 1126
Toll Free: +1 800 863 4260