ENSOFT SO-320-25A

ENSOFT-S

Product Description :	This polyolefin based thermoplastic elastomer (SEBS) compound is produced with food contact compliant raw materials, low mineral filled, high performance and completely recyclable. ENSOFT® series can be processed with conventional thermoplastics machinery
Additive Packages :	T / Heat and UV stabilizer /
Key Features :	Excellent ozone, UV and weathering resistance Rubberlike elasticity in a wide temperature range Easy colorability with proper MB (PE, PP, etc. based)
Process Method :	Injection/multi injection molding
Uses :	Industrial applications, automotive, consumer goods, home&kitchen appliances
Revision Date :	01.10.2023

	Value	Unit	Standard
Physical			
Hardness	25	SHORE A	ISO 868 (3 second)
Density	0,98	gr / cm3	ISO 1183 1-A
Mechanical			
100% Modulus	0,6	Mpa	ISO 37(S1,500 mm/min)
300% Modulus	1	Mpa	ISO 37(S1,500 mm/min)
Tensile Strength At Break	3,8	Mpa	ISO 37(S1,500 mm/min)
Elongation at Break	800	%	ISO 37(S1,500 mm/min)
Tear Strength (Perpendicular to flow)	11	N/mm	ISO 34-1 Method B
Aging			
Compression Set (72h/23°C)	11	%	ISO 815
Compression Set (22h/70°C)	33	%	ISO 815
Compression Set (22h/100°C)	54	%	ISO 815

Environmental Resistance	
Ozone	Excellent
Water	Excellent

Data Sheet

Ravago Petrokimya Uretim A.S.

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Alcohol	Excellent
Olive Oil	Fair
Sulphuric Acid	Good
Detergent	Good
Drying Condition	
Drying Time(hr)	Not required
Drying Temperature(°C)	Not required
Molding Condition (°C)	
1st Zone (hopper)(°C)	150-160
2nd Zone(°C)	160-170
3rd Zone(°C)	170-180
Nozzle(°C)	185-190
Melt Temperature(°C)	190-200
Mold Temperature(°C)	10-50
Max Allowable Melt Temperature(°C)	250 C

Important Notice;

The above results are obtained from the tests conducted in Ravago Petrokimya laboratories on injection molded ISO samples and cannot be used directly to determine end-use or design specification. Datasheet values represent a statistical average of product properties and they may be subject to change as new information becomes available. Customers and other users should make their own independent determination that the product is suitable for the intended use. Ravago Petrokimya accepts no responsibility for results obtained by the application of this information and disclaims all warranties that might arise in connection with this information.

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