Monprene® SP-16920 XRD2 (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

Friday, April 3, 2026

General Information

Product Description

Monprene SP-16920 XRD2 is a general purpose thermoplastic elastomer designed for a variety of consumer product applications requiring a soft, rubber-like feel. Monprene SP-16920 XRD2 is a low hardness, low density grade which exhibits good toughness. This grade is suitable for injection molding.

General			
Material Status	• Preliminary Data		
Availability	• Asia Pacific		
Features	• Chemical Resistant • Good Colorability • Good Flexibility • Good Moldability	• Good Toughness • High Elongation • Low Density • Low Hardness	• Resilient • Soft
Uses	• Consumer Applications • General Purpose • Handles	• Knobs • Safety Equipment • Seals	• Soft Touch Applications
RoHS Compliance	• RoHS Compliant		
Appearance	• Natural Color	• Translucent	
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.882		ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	15	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength (Break)	263	psi	ASTM D412
Tensile Elongation (Break)	> 600	%	ASTM D412
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness			ASTM D2240
Shore A, 1 sec, Injection Molded	20		
Shore A, 5 sec, Injection Molded	19		

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	360 to 450	°F
Middle Temperature	370 to 460	°F
Front Temperature	380 to 470	°F
Nozzle Temperature	390 to 480	°F
Processing (Melt) Temp	390 to 480	°F
Mold Temperature	95 to 120	°F

Revision Date: 8/4/2016

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Injection	Nominal Value	Unit
Injection Pressure	200 to 800	psi
Injection Rate	Fast	
Back Pressure	25.0 to 100	psi
Screw Speed	50 to 100	rpm
Cushion	0.150 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Notes

[1] Typical properties: these are not to be construed as specifications.

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