GLS AA9-598

Thermoplastic Elastomer

Key Characteristics

Product Description
GLS AA9-598 is customized thermoplastic elastomer with anti-microbial technology. This grade is targeted for consumer electronics applications where abrasion resistance, chemical resistance and silky feel as well as anti-bacterial efficacy are required. GLS AA9-598 can also overmold onto a variety of substrates including PC, ABS, PC/ABS, and Copolyesters.

General			
Material Status	• Commercial: Active		
Regional Availability	• Asia Pacific		
Features	• Specialty Grade		
Uses	• Consumer Applications	• Overmolding	• Soft Touch Applications
RoHS Compliance	• RoHS Compliant		
Appearance	• Natural Color		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties [1]

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.15	1.15	ASTM D792
Elastomers	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Tensile Strength [2, 3] (Break, 73°F (23°C))	1840 psi	12.7 MPa	ASTM D412
Tensile Elongation [2, 3] (Break, 73°F (23°C))	680 %	680 %	ASTM D412
Hardness	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Durometer Hardness (Shore A, 10 sec)	64	64	ASTM D2240
Fill Analysis	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Apparent Viscosity			ASTM D3835
392°F (200°C), 11200 sec^-1	19.0 Pa·s	19.0 Pa·s	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Suggested Max Moisture	0.020 to 0.030 %	0.020 to 0.030 %
Rear Temperature	340 to 360 °F	171 to 182 °C
Middle Temperature	360 to 410 °F	182 to 210 °C
Front Temperature	370 to 420 °F	188 to 216 °C
Nozzle Temperature	380 to 430 °F	193 to 221 °C
Processing (Melt) Temp	380 to 425 °F	193 to 218 °C
Mold Temperature	55 to 85 °F	13 to 29 °C
Back Pressure	0.00 to 50.0 psi	0.00 to 0.345 MPa
Screw Speed	50 to 100 rpm	50 to 100 rpm

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Injection Notes

Typical colorant letdown ratios are 50:1 to 25:1 - loading levels should be as low as possible to minimize the effect on adhesion. A high color match consistency can be obtained by the use of precolored compounds available from Avient. Concentrates based on PVC should not be used. The final determination of color concentrate suitability should be determined by customer trials. Contact Avient for more information on appropriate color concentrate base resins.

Purge thoroughly before and after use of this product with a low flow (0.5 - 2.5 MFR) polyethylene (PE) or polypropylene (PP).

GLS AA9-598 should not be left in the barrel for extended idle periods (greater than 5 minutes).

Injection Speed: 0.5 to 2 in/sec
1st Stage - Boost Pressure: 500 to 1,000 psi
2nd Stage - Hold Pressure: 20-60% of Boost
Hold Time (Thick Part): 2 to 4 sec
Hold Time (Thin Part): 1 to 2 sec

Notes

[1] Typical values are not to be construed as specifications.

[2] Die C

[3] 2 hr

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