Preliminary ENSOFT TO-630-85A

ENSOFT-T

Product Description :	This polyolefin based thermoplastic elastomer (SBS) compound is low mineral filled, high performance and completely recyclable. ENSOFT® series can be processed with conventional thermoplastics machinery
Additive Packages :	T / Heat and UV stabilizer /
Key Features :	Ozone and weathering resistance Rubberlike elasticity in a wide temperature range Easy colorability with proper MB (PE, PP, etc. based)
Process Method :	Injection / multi injection molding
Uses :	Industrial applications, house apliances, consumer goods
Revision Date :	01.04.2023

	Value	Unit	Standard
Physical			
Hardness	85	SHORE A	ISO 868 (3 second)
Density	1,04	gr / cm3	ISO 1183 1-A
Mechanical			
100% Modulus	4,2	Mpa	ISO 37(S1,500 mm/min)
300% Modulus	5,2	Mpa	ISO 37(S1,500 mm/min)
Tensile Strength At Break	12,1	Mpa	ISO 37(S1,500 mm/min)
Elongation at Break	800	%	ISO 37(S1,500 mm/min)
Tear Strength (Perpendicular to flow)	50	N/mm	ISO 34-1 Method B

Environmental Resistance	
Water	Excellent
Drying Condition	
Drying Time(hr)	Not required
Drying Temperature(°C)	Not required
Molding Condition (°C)	
1st Zone (hopper)(°C)	150-160
2nd Zone(°C)	160-170

Data Sheet

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3rd Zone(°C)	170-180
Nozzle(°C)	185-190
Melt Temperature(°C)	190-200
Mold Temperature(°C)	10-50
Max Allowable Melt Temperature(°C)	230 C

Important Notice;

The above results are obtained from the tests conducted in Ravago Petrokimya laboratories on injection molded ISO samples and cannot be used directly to determine end-use or design specification. Datasheet values represent a statistical average of product properties and they may be subject to change as new information becomes available. Customers and other users should make their own independent determination that the product is suitable for the intended use. Ravago Petrokimya accepts no responsibility for results obtained by the application of this information and disclaims all warranties that might arise in connection with this information.

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