InStruc® PSUBS6

Product Description 6% BARIUM SULFATE FILLED POLYSULFONE (PSU)

Material Status Commercial: Active

Availability Africa & Middle East, Asia Pacific, Europe, Latin America, North America

Filler / Reinforcement Barium Sulfate, 6.0% Filler by Weight

Features Good Dimensional Stability, Radiopaque

Uses Aerospace Applications, Connectors, Consumer Applications, Electrical/Electronic Applications, Engineering Parts, Housings, Industrial Applications, Industrial Parts, Military/Defense Applications, Oil/Gas Applications, Outdoor Applications, Semiconductor Applications

Forms Pellets

Processing Method Injection Molding

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.30	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.80 to 1.0	%	ASTM D955
Water Absorption (24 hr)	0.30	%	ASTM D570

Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2550	MPa	ASTM D638
Tensile Strength	65.5	MPa	ASTM D638
Tensile Elongation (Yield)	7.0 to 12	%	ASTM D638
Flexural Modulus	2410	MPa	ASTM D790
Flexural Strength	110	MPa	ASTM D790

Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	64	J/m	ASTM D256
Unnotched Izod Impact	1600	J/m	ASTM D4812

Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
1.8 MPa, Unannealed	174	°C	

Properties provided are only typical values and Americhem assumes no liability for the customer's use of the information provided. The customer assumes all responsibility for testing determining this products suitability in the customer's specific end application.

Revision Date: 9/16/2024

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Injection	Nominal Value	Unit
Drying Temperature	135	°C
Drying Time	4.0	hr
Suggested Max Moisture	0.15	%
Processing (Melt) Temp	343 to 371	°C
Mold Temperature	135 to 149	°C
Back Pressure	0.345 to 0.689	MPa
Screw Speed	40 to 70	rpm

Notes

[1] Typical properties: these are not to be construed as specifications.

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