Sarlink® TPE EE-2365 (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Elastomer

Friday, April 3, 2026

General Information

Product Description

The Sarlink EE-2300 Series is a high performance thermoplastic elastomer series, available in BLK, designed for demanding automotive low gloss extrusion applications including functional lip seals. Sarlink EE-2365 is a medium hardness, high density, filled, UV stabilized grade with exceptional tensile strength, superior surface aesthetics, good chemical resistance and good elasticity.

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Chemical Resistant • Good Adhesion • Good Flexibility • Good Processability • Good Scratch Resistance	• High Density • High Melt Stability • High Specific Gravity • High Tensile Strength • Low Gloss	• Medium Hardness • Outstanding Surface Finish • UV Resistant
Uses	• Automotive Applications • Automotive Exterior Parts	• Profiles • Rubber Replacement	• Seals • Weatherstripping
RoHS Compliance	• RoHS Compliant		
Appearance	• Black	• Natural Color	• Opaque
Forms	• Pellets		
Processing Method	• Coextrusion	• Extrusion	

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.12		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/5.0 kg)	4.0	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Stress			ISO 37
Across Flow : 100% Strain	305	psi	
Flow : 100% Strain	377	psi	
Tensile Strength			ISO 37
Across Flow : Break	1100	psi	
Flow : Break	980	psi	
Tensile Elongation			ISO 37
Across Flow : Break	690	%	
Flow : Break	540	%	
Tear Strength			ISO 34-1
Across Flow	148	lbf/in	
Flow	160	lbf/in	
Compression Set			ISO 815
73°F, 22 hr	20	%	
158°F, 22 hr	36	%	
194°F, 70 hr	59	%	
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness (Shore A, 5 sec, Injection Molded)	61		ISO 868

Revision Date: 5/29/2024

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Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air - Across Flow			ISO 188
230°F, 1008 hr	-13	%	
257°F, 168 hr	-7.7	%	
Change in Tensile Strain at Break in Air - Across Flow			ISO 188
230°F, 1008 hr	-15	%	
257°F, 168 hr	-8.0	%	
Change in Shore Hardness in Air			ISO 188
Shore A, 230°F, 1008 hr	4.1		
Shore A, 257°F, 168 hr	4.0		

Fill Analysis	Nominal Value	Unit	Test Method
Apparent Viscosity (392°F, 206 sec^-1)	250	Pa·s	ASTM D3835

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Processing Information

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	340 to 380	°F
Cylinder Zone 2 Temp.	350 to 390	°F
Cylinder Zone 3 Temp.	360 to 400	°F
Cylinder Zone 4 Temp.	360 to 400	°F
Cylinder Zone 5 Temp.	370 to 400	°F
Die Temperature	370 to 400	°F

Extrusion Notes

Screw Speed: 30 to 100 rpm

Notes

[1] Typical properties: these are not to be construed as specifications.

Teknor Apex Company
Corporate Headquarters

In U.S. for Vinyls, TPEs, Colorants,

Engineered Thermoplastics (Chem Polymer)
505 Central Avenue
Pawtucket, Rhode Island 02861 U.S.

Phone: 401-725-8000
Fax: 401-725-8095
Toll Free (U.S. only) 800-556-3864

www.teknorapex.com
info@teknorapex.com

Teknor Apex B.V.

Brightlands Chemelot Campus Umonderbaan 22
6167 RD Geleen, Netherlands

Phone: +31 46 7020 950
Fax: +31 46 7020 990

www.teknorapex.com
tpe@teknorapex.com

Teknor Apex (Suzhou) Advanced Polymer Compounds Co. Pte. Ltd.

No. 78 Ping Sheng Road

Suzhou Industrial Park
Jiangsu, China 215126

Phone: (86) 512-6287-1550
Fax: (86) 512-6288-8371

www.teknorapex.com
infotaap@teknoapex.com

Teknor Apex Asia Pacific PTE. LTD.

41 Shipyard Road

Singapore 628134

Phone: (65) 6265-2544
Fax: (65) 6265-1821

www.teknorapex.com
infotaap@teknorapex.com

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