Medalist® MD-12350

Teknor Apex Company - Thermoplastic Elastomer

Wednesday, April 1, 2026

General Information

Product Description

This compound is intended for use in medical and healthcare applications, particularly for extruded medical tubing and injection molding applications for medical devices.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Autoclave Sterilizable • Ethylene Oxide Sterilizable • Good Processability	• High Purity • Kink Resistant • No Animal Derived Components	• Radiation (Gamma) Resistant
Uses	• Medical/Healthcare Applications	• Pharmaceuticals	• Safety Equipment
Agency Ratings	• ISO 10993-5	• ISO 13485	
RoHS Compliance	• RoHS Compliant		
Appearance	• Translucent		
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.890		ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	1.0	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Stress (50% Strain)	175	psi	ASTM D412
Tensile Stress (100% Strain)	230	psi	ASTM D412
Tensile Stress (300% Strain)	520	psi	ASTM D412
Tensile Strength (Break)	1880	psi	ASTM D412
Tensile Elongation (Break)	690	%	ASTM D412
Tear Strength	205	lbf/in	ASTM D624
Compression Set			ASTM D395
73°F, 22 hr	17	%	
158°F, 22 hr	87	%	
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness			ASTM D2240
Shore A, 1 sec	53		
Shore A, 5 sec	50		

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Revision Date: 6/1/2016

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Processing Information

Injection	Nominal Value	Unit
Rear Temperature	300 to 340	°F
Middle Temperature	340 to 380	°F
Front Temperature	380 to 440	°F
Nozzle Temperature	380 to 440	°F
Processing (Melt) Temp	380 to 440	°F
Mold Temperature	70 to 125	°F
Back Pressure	50.0 to 150	psi
Screw Speed	50 to 100	rpm
Cushion	0.140 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	340 to 370	°F
Cylinder Zone 2 Temp.	360 to 385	°F
Cylinder Zone 3 Temp.	365 to 400	°F
Cylinder Zone 4 Temp.	365 to 440	°F
Cylinder Zone 5 Temp.	400 to 440	°F
Die Temperature	400 to 440	°F

Extrusion Notes

Screw Speed: 30 to 100 rpm

Screen Pack Recommendation: 60/200/200/60 to 60/200/400/400/200/60 mesh size

Notes

[1] Typical properties: these are not to be construed as specifications.

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