Sarlink® TPE ME-2350B BLK

Teknor Apex Company - Thermoplastic Elastomer

Friday, April 3, 2026

General Information

Product Description

ME-2300B is high performance TPE designed for automotive exterior application with good UV resistance and good flow properties.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Good Flow	• Low Density	• UV Resistant
Uses	• Automotive Applications	• Automotive Exterior Parts	
RoHS Compliance	• RoHS Compliant		
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties [1]

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.903		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	7.0	g/10 min	ASTM D1238
Elastomers	**Nominal Value**	**Unit**	**Test Method**
Tensile Stress (100% Strain)	174	psi	ASTM D412
Tensile Strength (Break)	1390	psi	ASTM D412
Tensile Elongation (Break)	930	%	ASTM D412
Compression Set (158°F, 22 hr)	41	%	ASTM D395
Hardness	**Nominal Value**	**Unit**	**Test Method**
Durometer Hardness (Shore A)	50		ASTM D2240
Fill Analysis	**Nominal Value**	**Unit**	**Test Method**
Apparent Viscosity (392°F, 206 sec^-1)	126	Pa·s	ASTM D3835

Processing Information

Injection	Nominal Value	Unit
Rear Temperature	390 to 410	°F
Middle Temperature	400 to 420	°F
Front Temperature	410 to 430	°F
Nozzle Temperature	420 to 440	°F
Processing (Melt) Temp	420 to 440	°F
Mold Temperature	95 to 150	°F
Injection Pressure	200 to 1000	psi
Injection Rate	Fast	
Back Pressure	25.0 to 125	psi
Screw Speed	50 to 120	rpm
Cushion	0.150 to 1.00	in

Injection Notes

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

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Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	380 to 400	°F
Cylinder Zone 2 Temp.	390 to 410	°F
Cylinder Zone 3 Temp.	400 to 420	°F
Cylinder Zone 5 Temp.	410 to 430	°F
Die Temperature	420 to 440	°F

Extrusion Notes

Screw Speed: 30 to 100 rpm

Notes

[1] Typical properties: these are not to be construed as specifications.

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